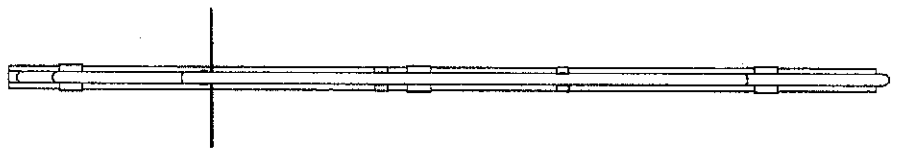
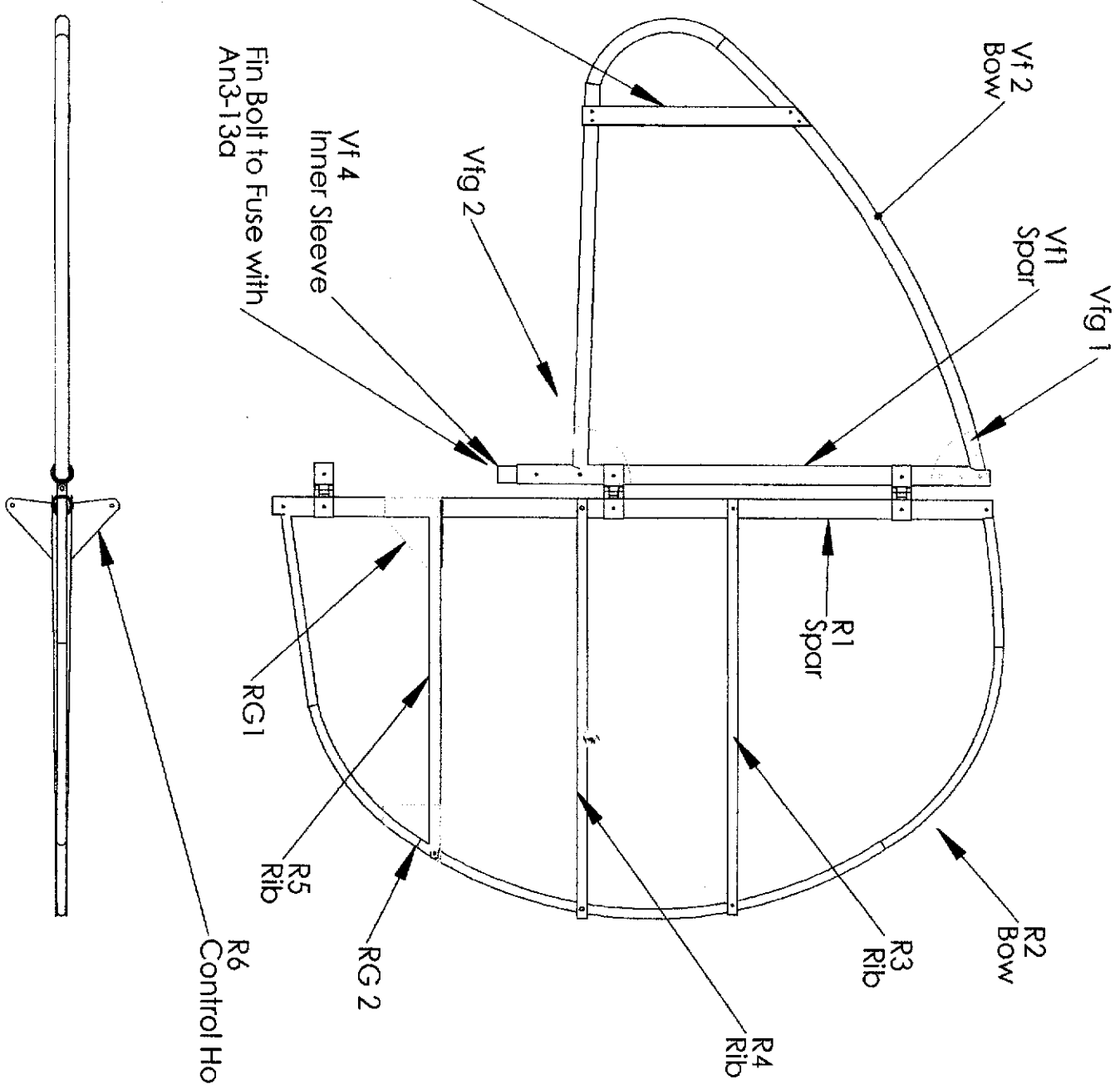


Camel Rudder & Fin



Fin is wire braced to Hori stab
with two VF 5 Tangs
using An3-15 A

Sopwith Camel Rudder

R2 bow fits into rear wall of Spar at top & bottom

R3 & R4 are bent sheet metal ribs

R5 is tubing with a dowel rod inserted into the front end 3" Then unit t will insert into the rear wall of R1

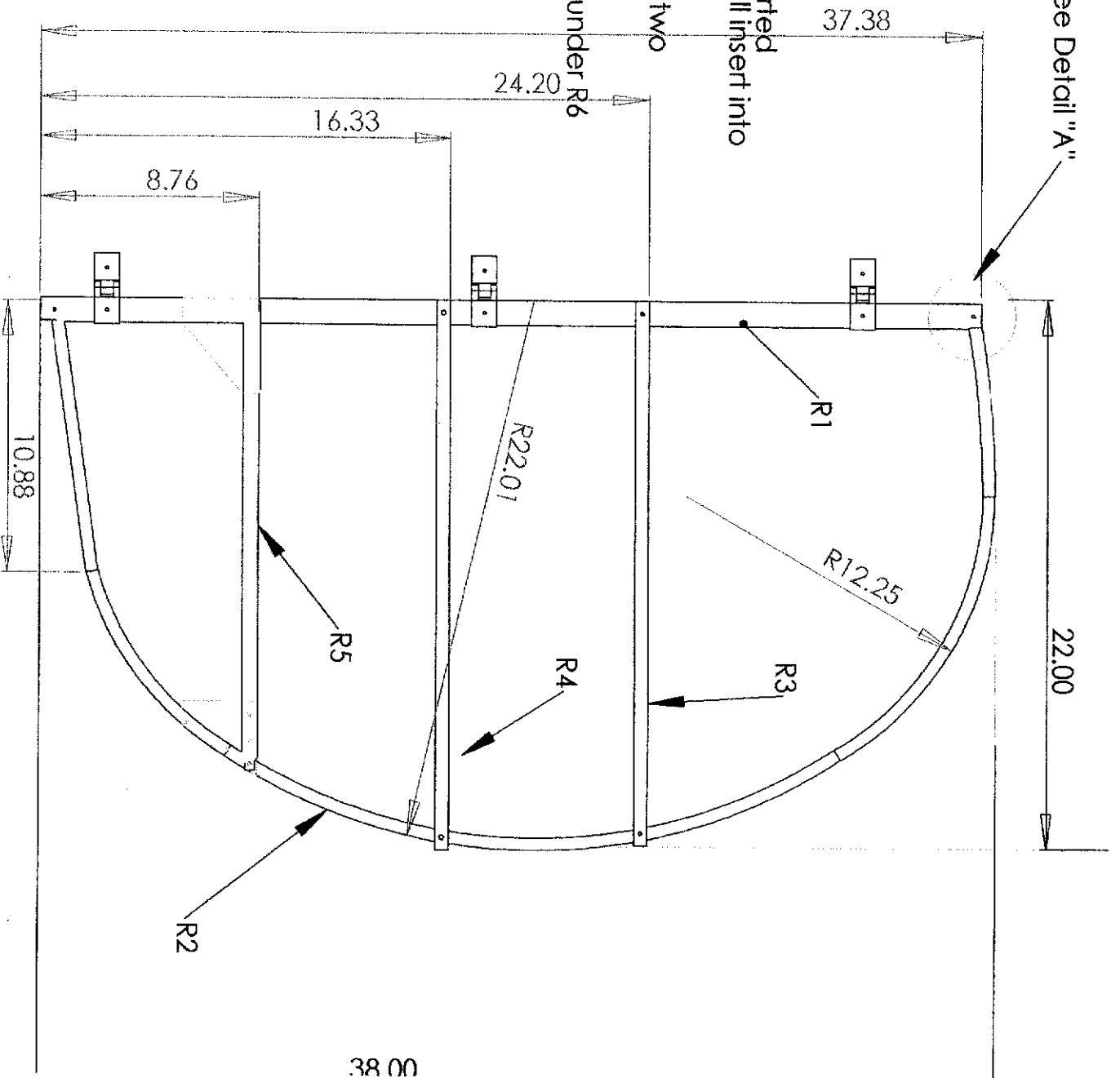
R6 control horn will bolt to R5 with two An3-10 bolts

Rg1 gusset will wrap around spar under R6 for support

Hinges must be installed before rudder bow is fitted

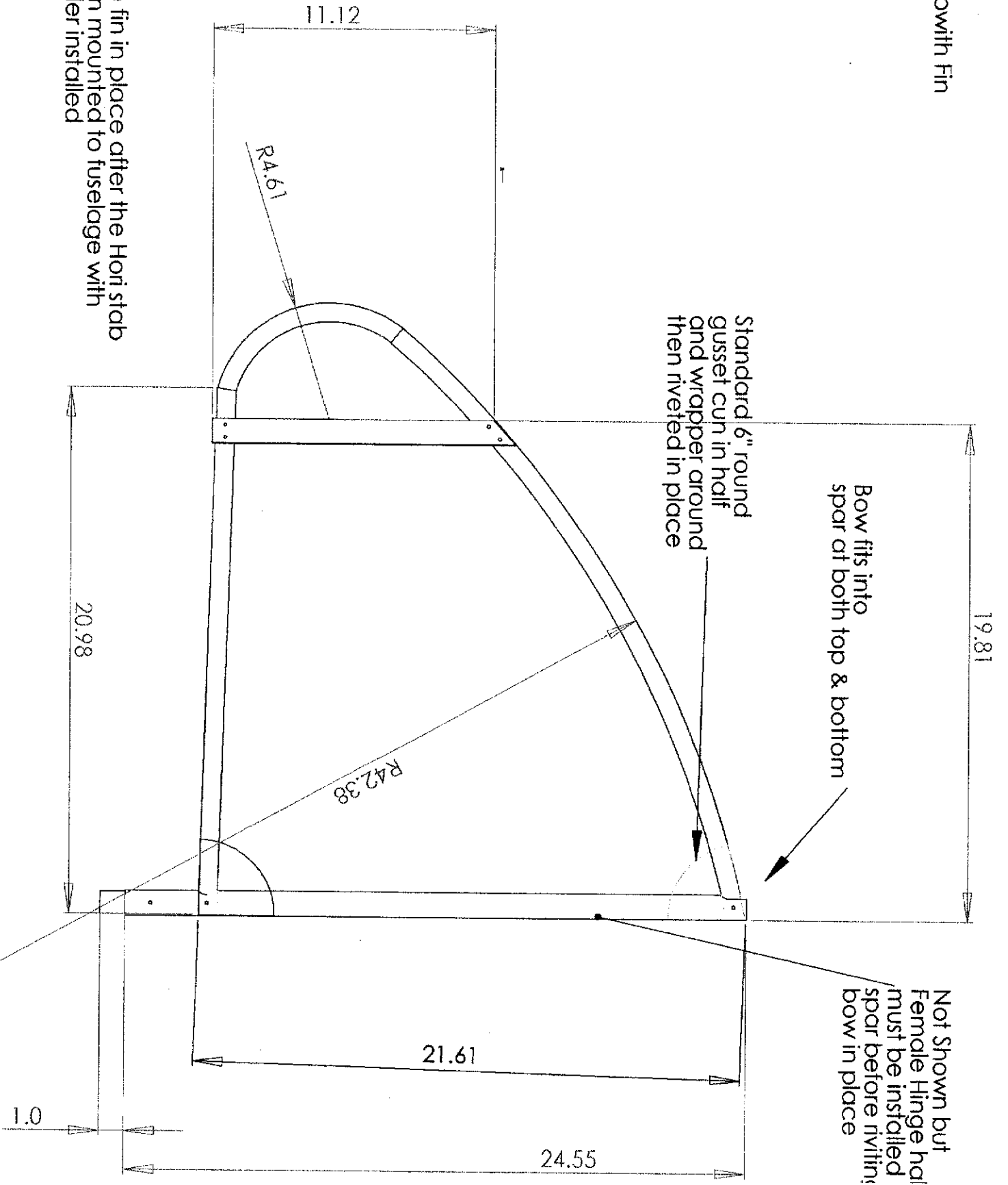
Drill .50 hole
Trim away edges
form around bow
as shown in three steps

See Detail "A"



Detail A

Sopwith Fin



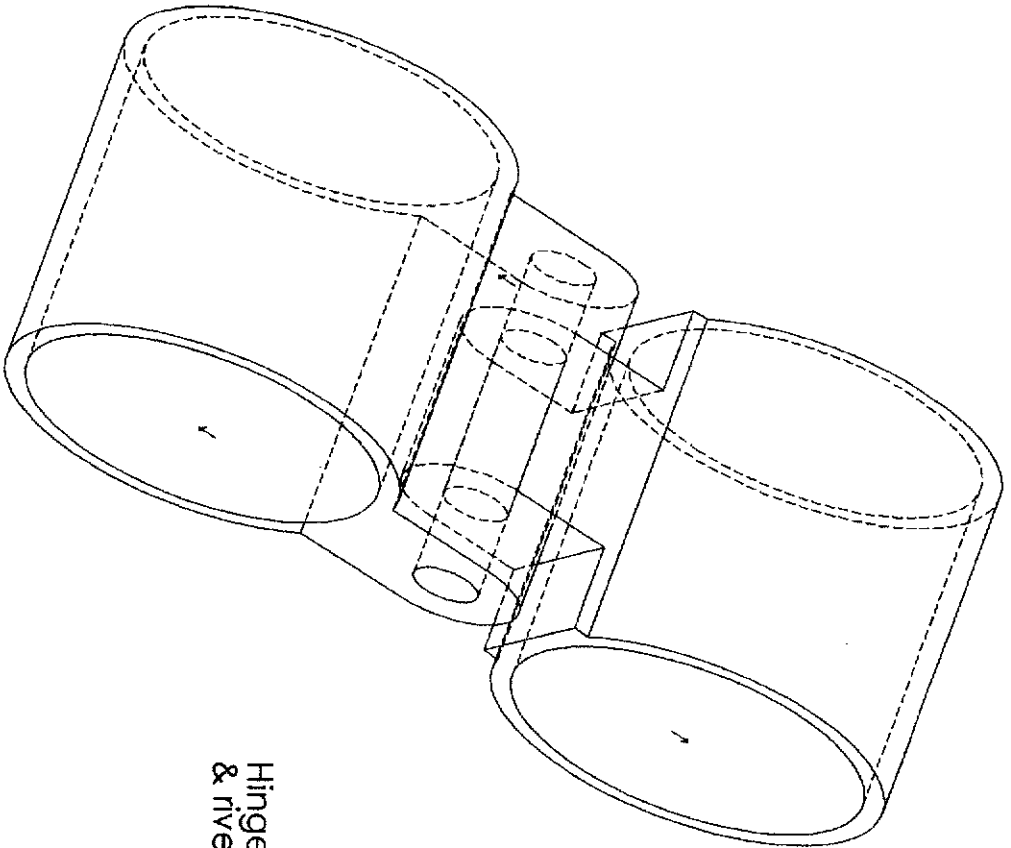
Build the fin in place after the Hori stab has been mounted to fuselage with the rudder installed

Standard 6" round gusset cut in half and wrapper around then riveted in place

Bow fits into spar at both top & bottom

Not Shown but Female Hinge has must be installed spar before riveting bow in place

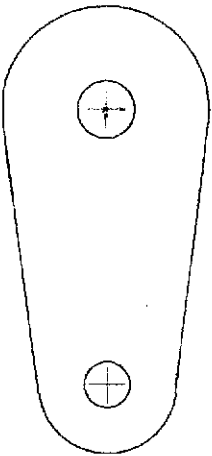
Hinge



Hinge Slides over tubing
& rivets in place with .187 rivet

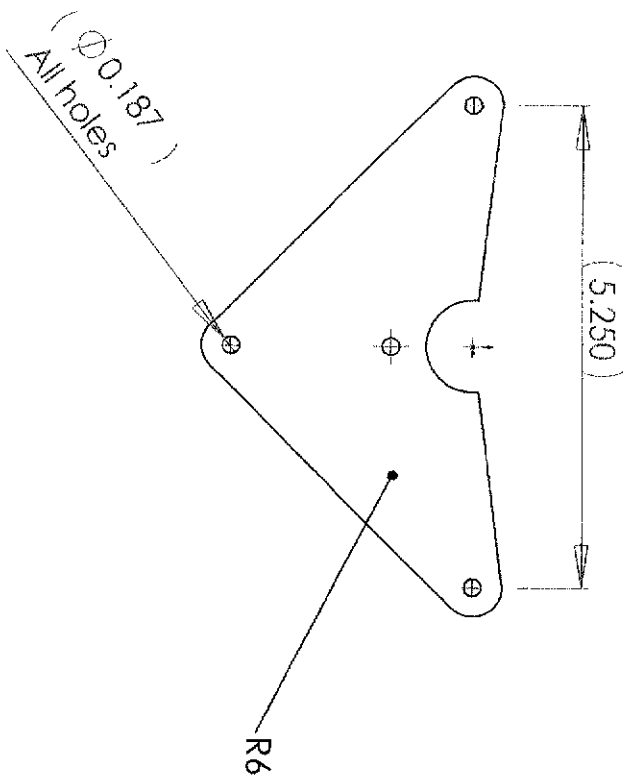
Camel VF5

4 Req

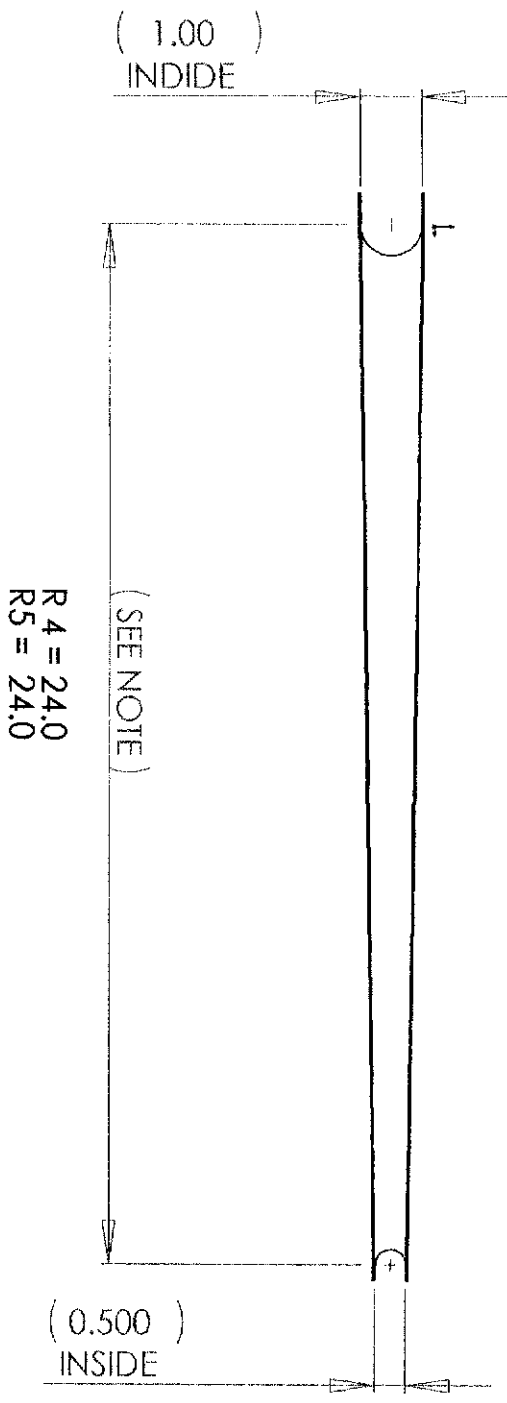


This tang will bolt to fin at the top hinges
and wire brace to hori stab with
3/32" wire

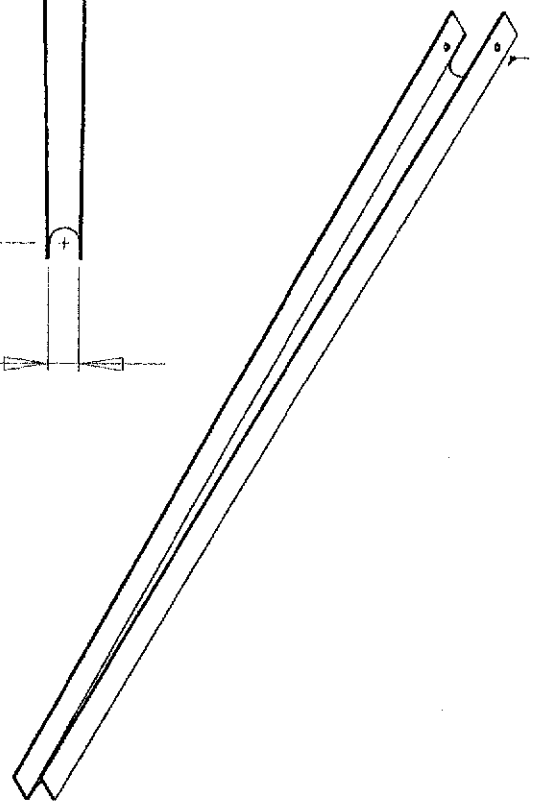
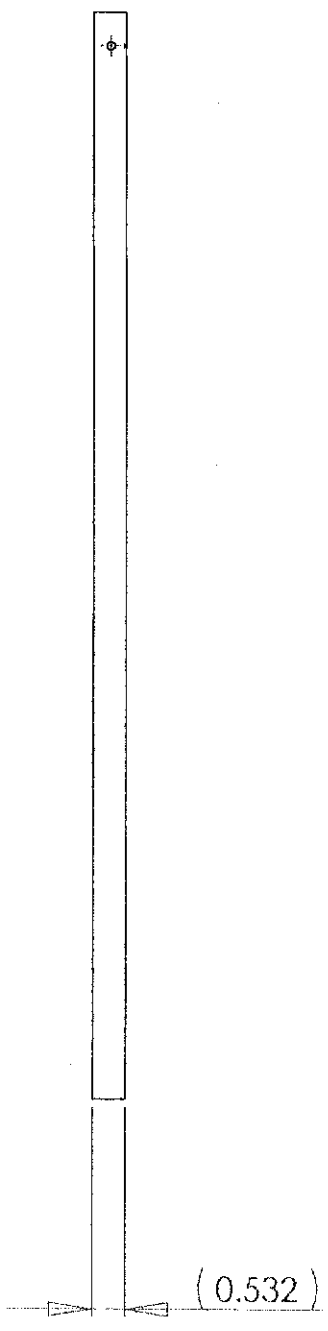
Camel Rudder Control Horn



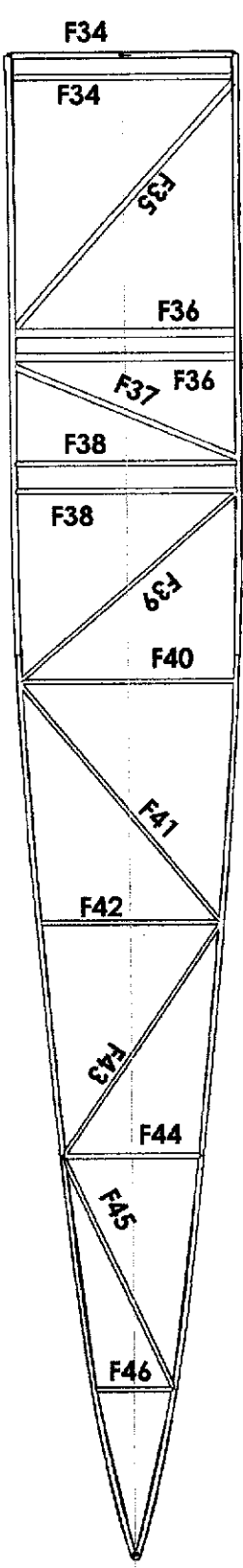
Camel sheet metal rib



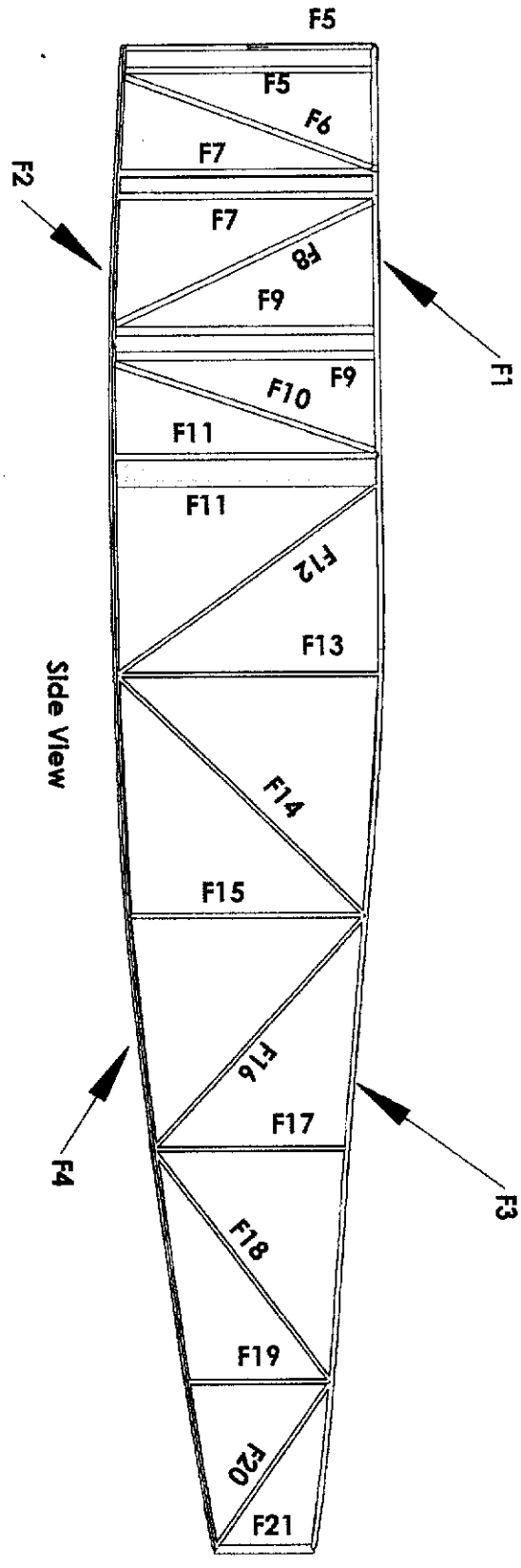
VF 3 rib built in same manner however it would have a 3/4" hole at both ends



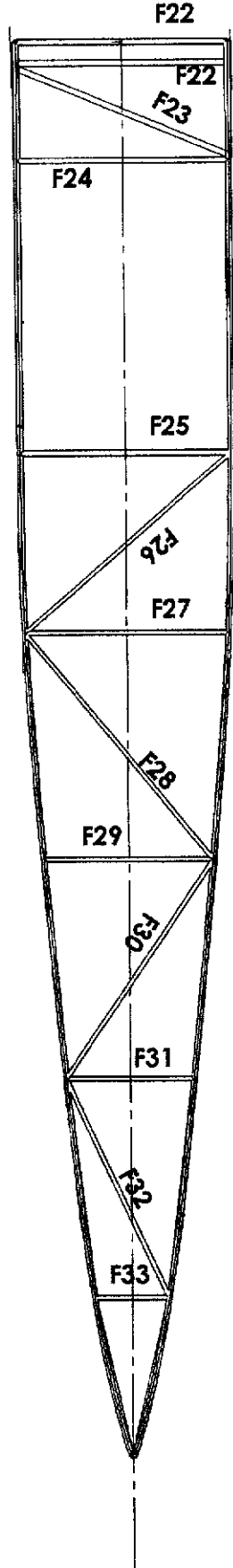
Bottom View



Side View

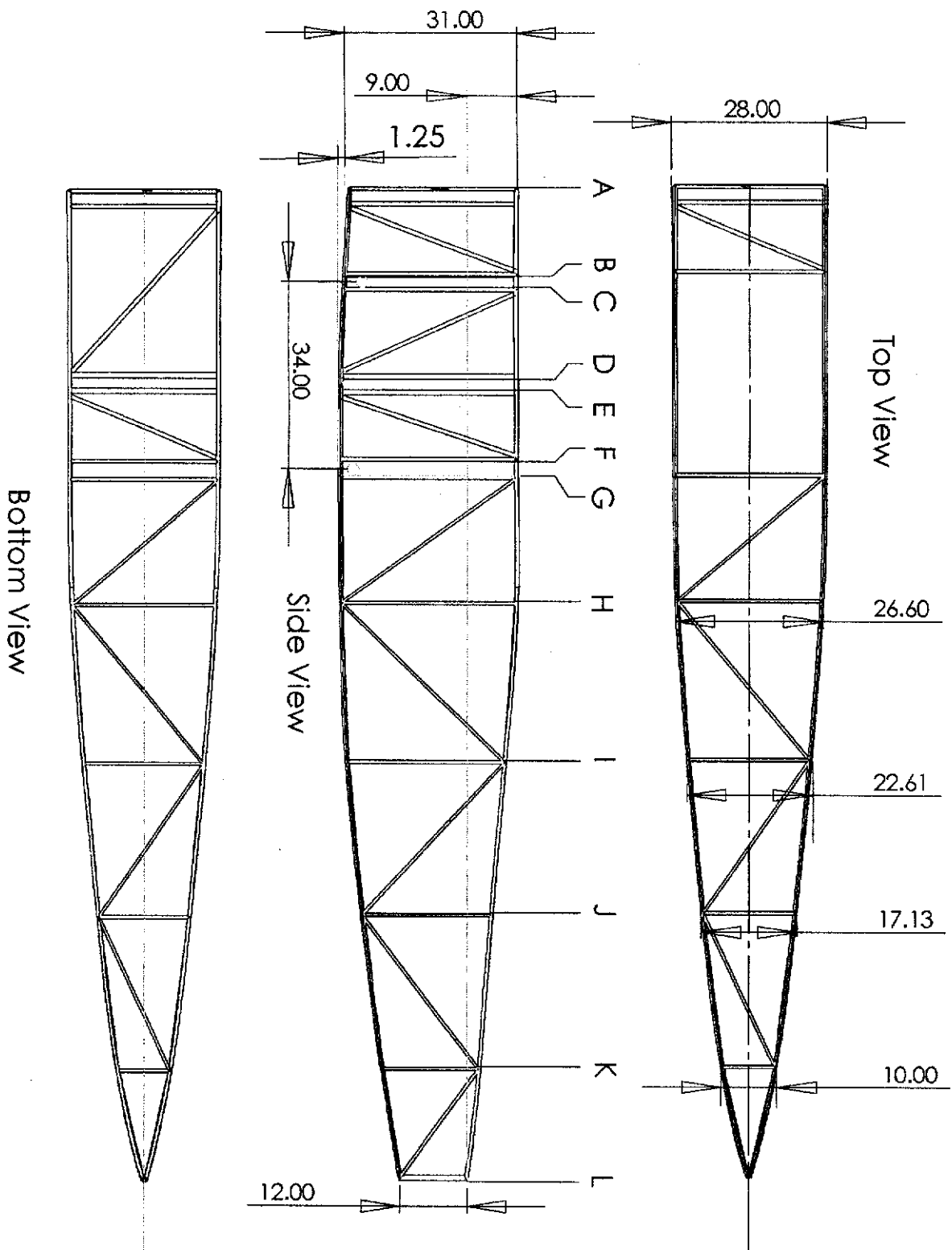


Top View



Camel Fuselage

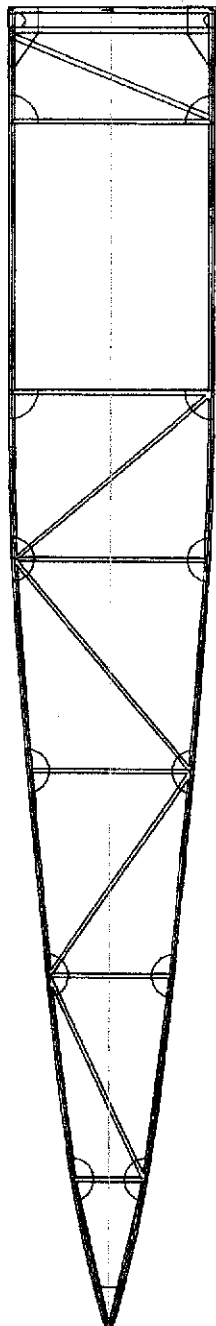
Camel Fuselage



- A=0
- B= 15.50"
- C= 17.50"
- D= 34.375"
- E= 36.375"
- F= 49.25"
- G= 51.75"
- H= 75"
- I= 104"
- J= 132"
- K= 160"
- L= 180"

Camel Fuselage Gussets

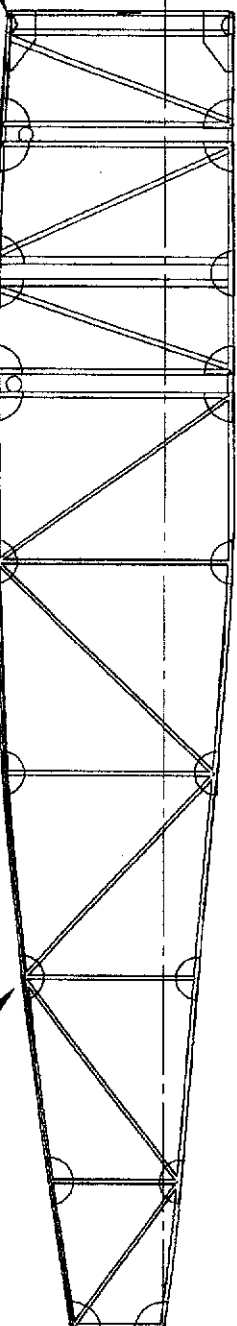
Top View



Fg1
6 Req

Fg2
2 Req

Side View

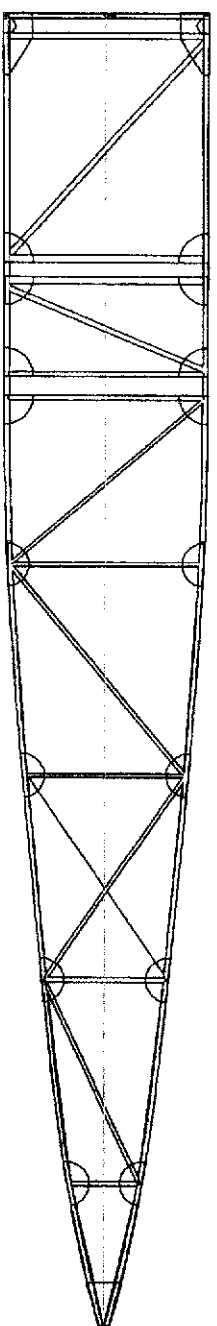


Fg7
18 req

Fg4
2 Req

Fg5
2 req

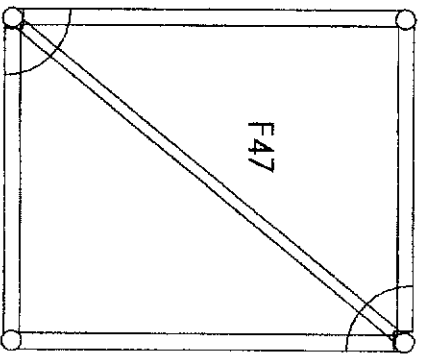
Bottom View



Fg3
32 Req

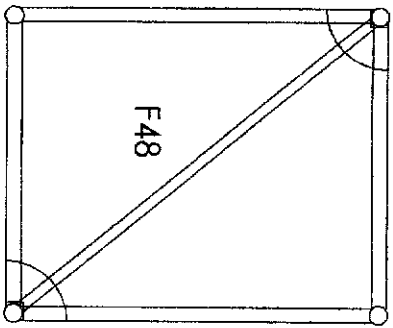
Fg6
2 req

Section "A"

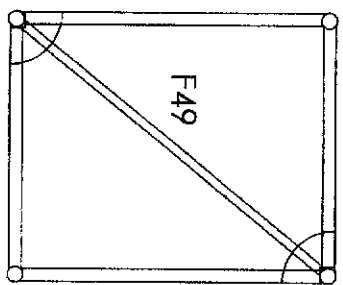


Camel Fuselage
Section view

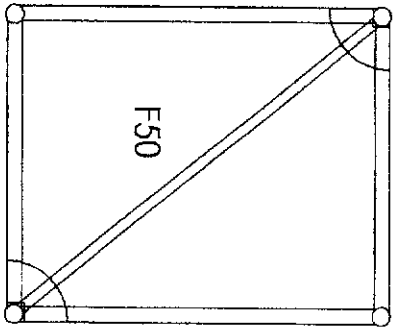
Section "G"



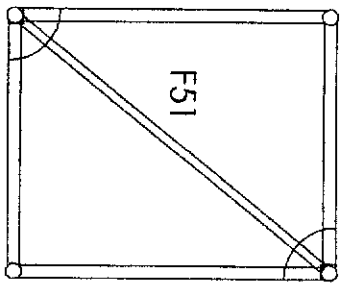
Section "H"



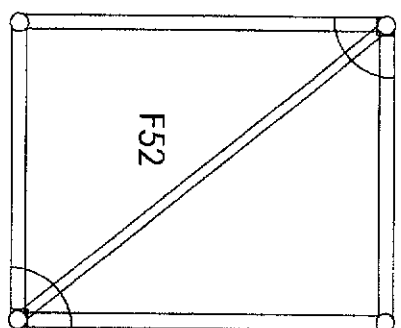
Section "I"



Section "J"



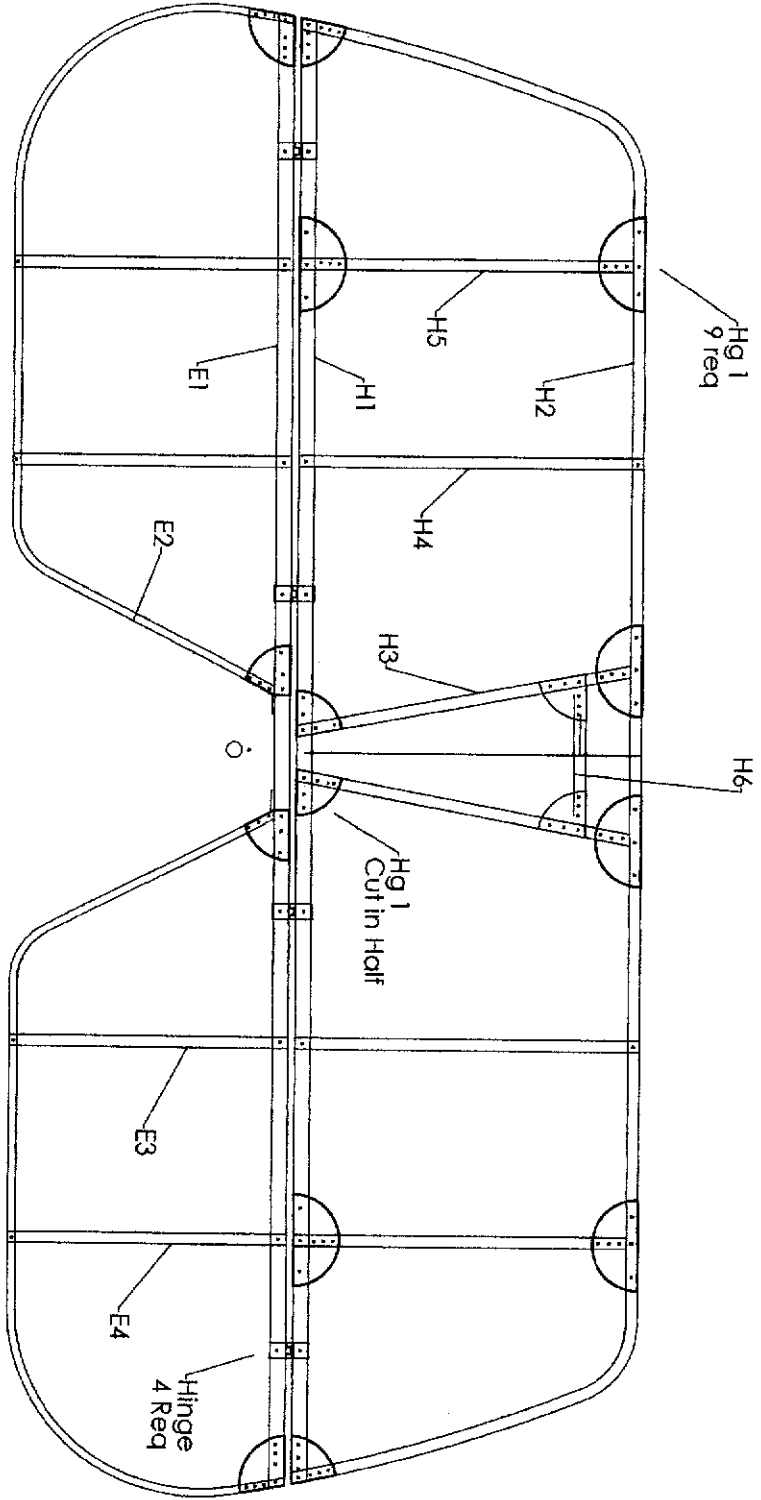
Section "K"



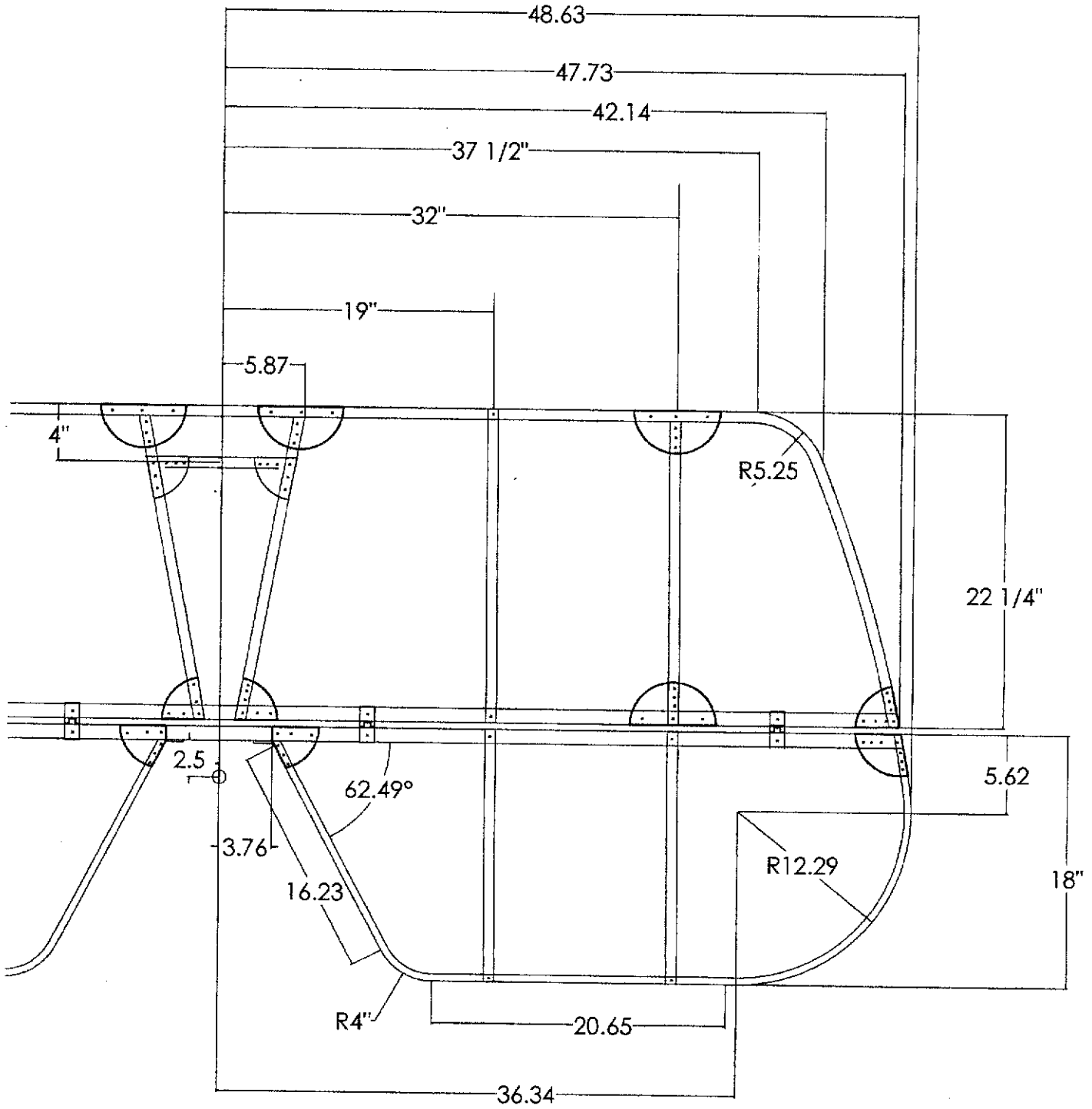
F98
12 req

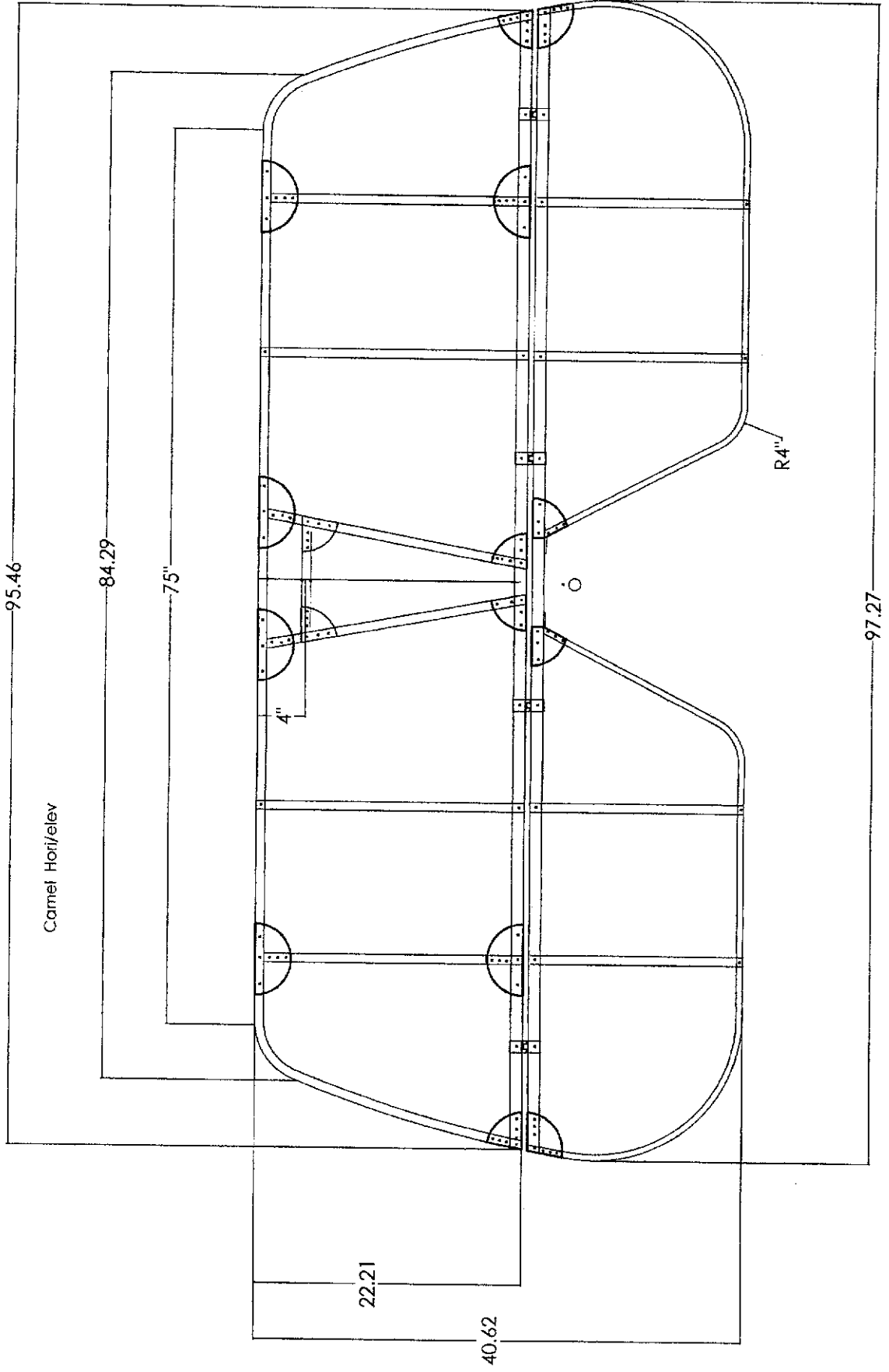


Camel Hor/elev

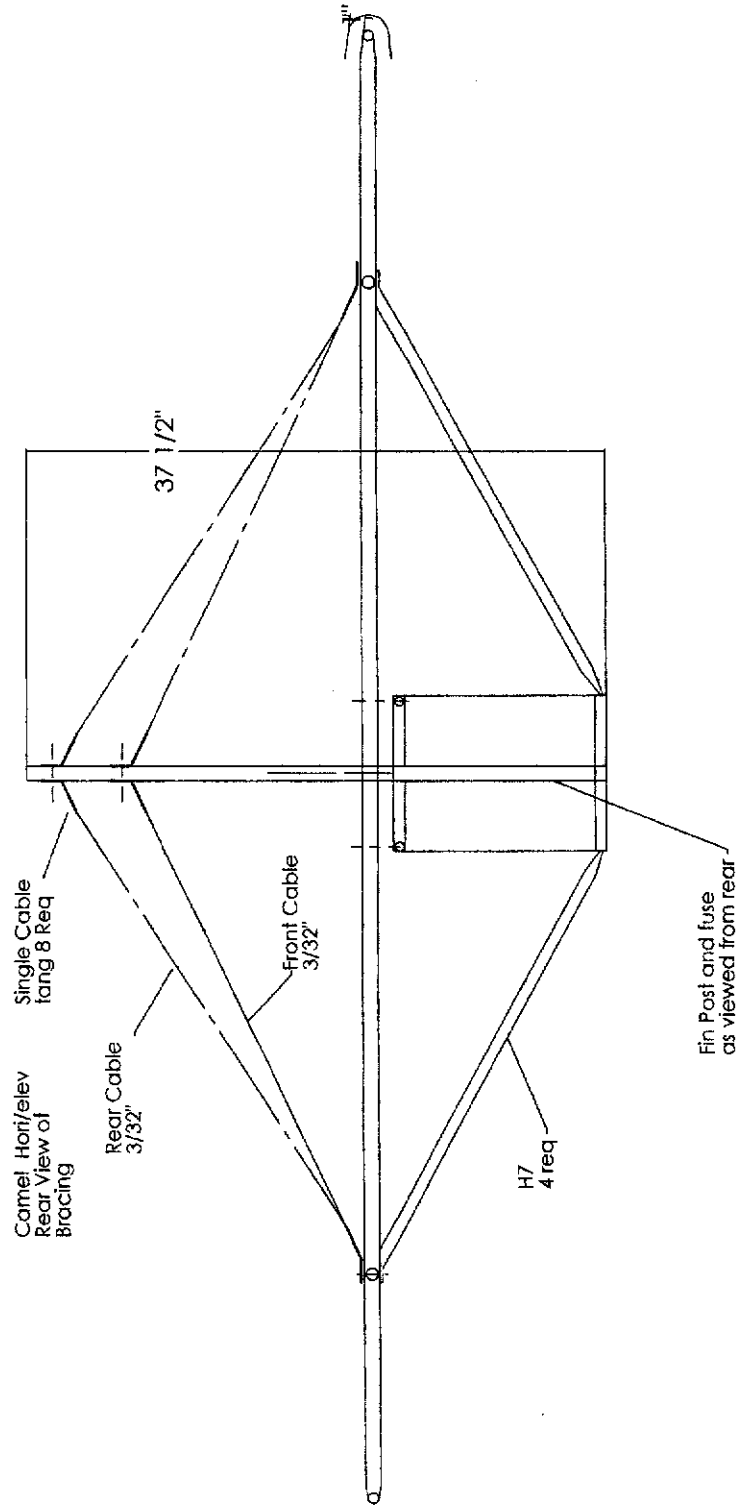


Camel Hori/elev



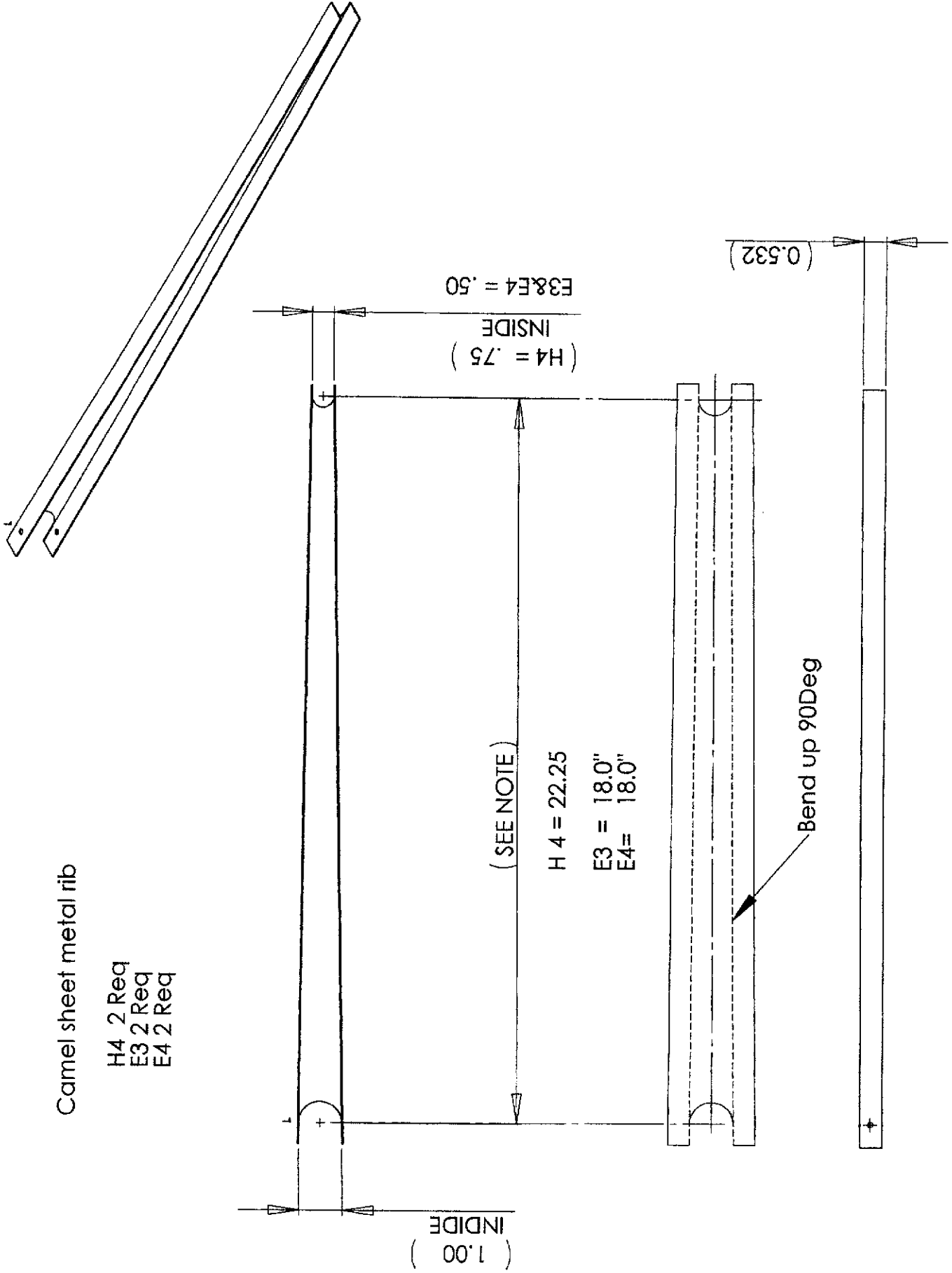


Camel Hori/elev

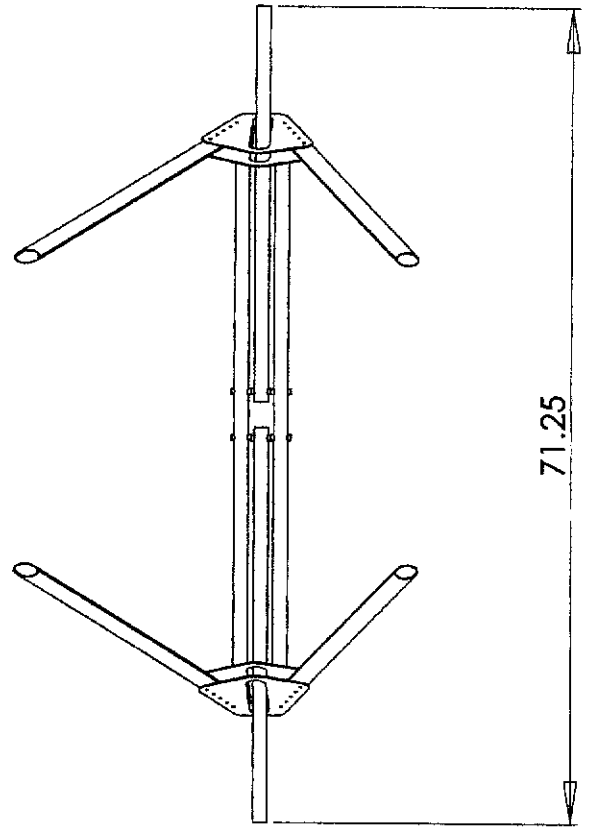
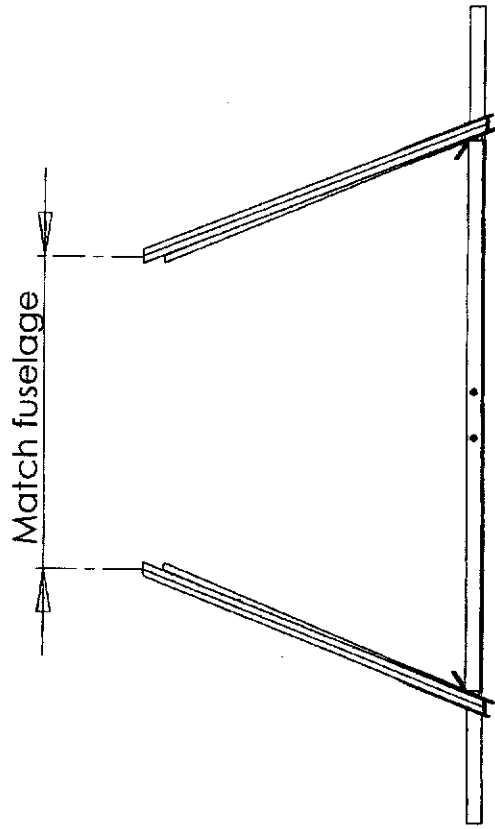
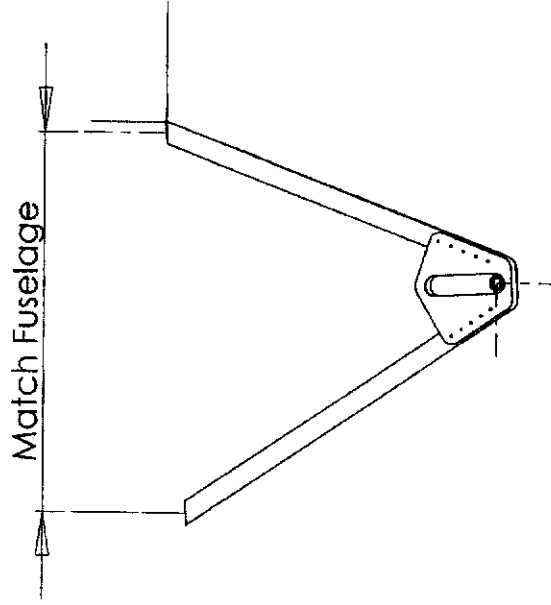


Camel sheet metal rib

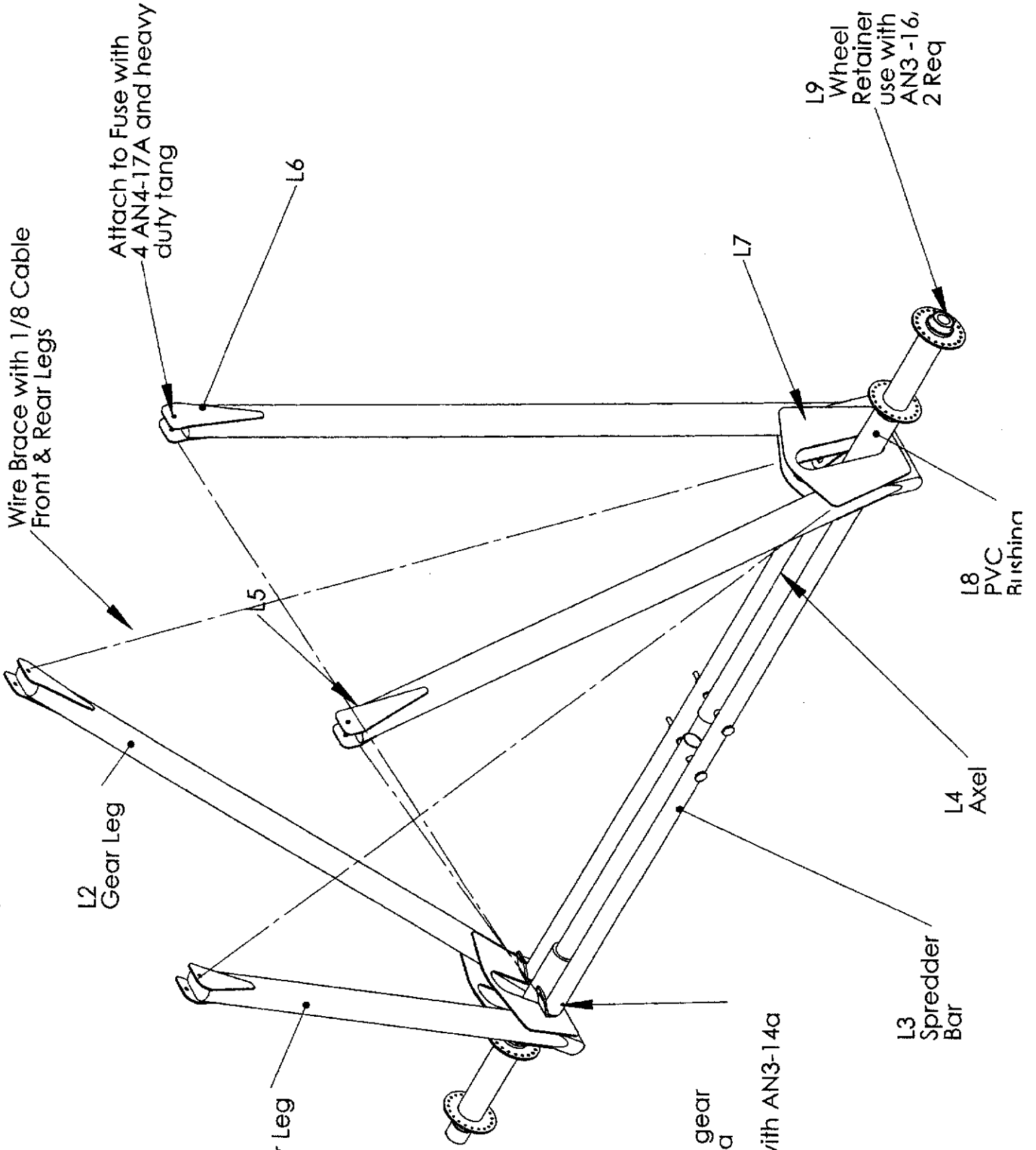
H4 2 Req
E3 2 Req
E4 2 Req



Camel L gear layout



Camel L gear
Do Not Scale



Attach to Fuse with
4 AN4-17A and heavy
duty tang

Wire Brace with 1/8 Cable
Front & Rear Legs

L9 Wheel
Retainer
use with
AN3-16,
2 Req

L2
Gear Leg

L1
Gear Leg

L10
Spredder Bar
Weldment bolt to gear
leg with a AN4-17a
4 Req
Bolt to spredder with AN3-14a
4 Req

L3
Spredder
Bar

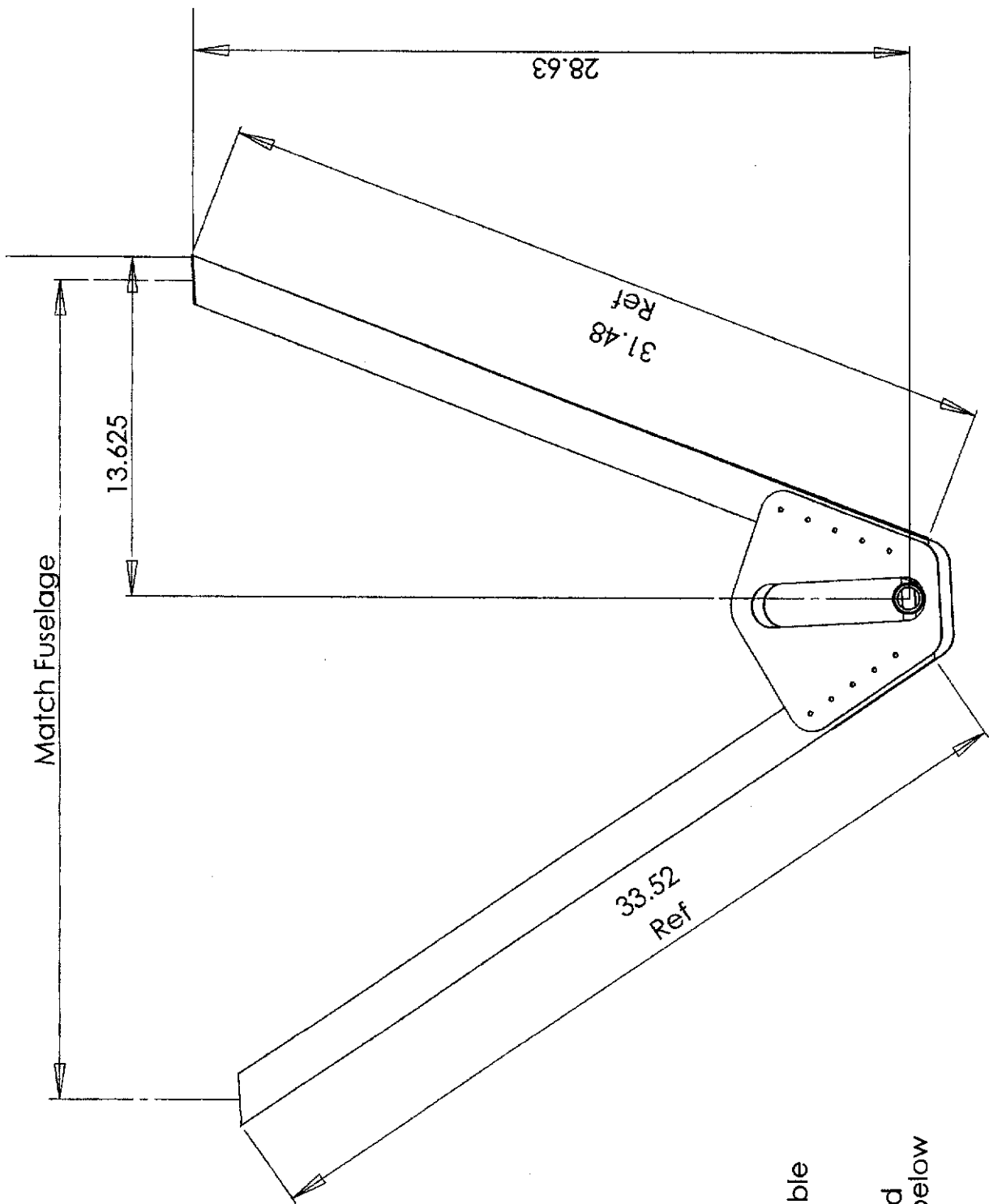
L4
Axel

L8
PVC
Bushing

L7

L6

L5



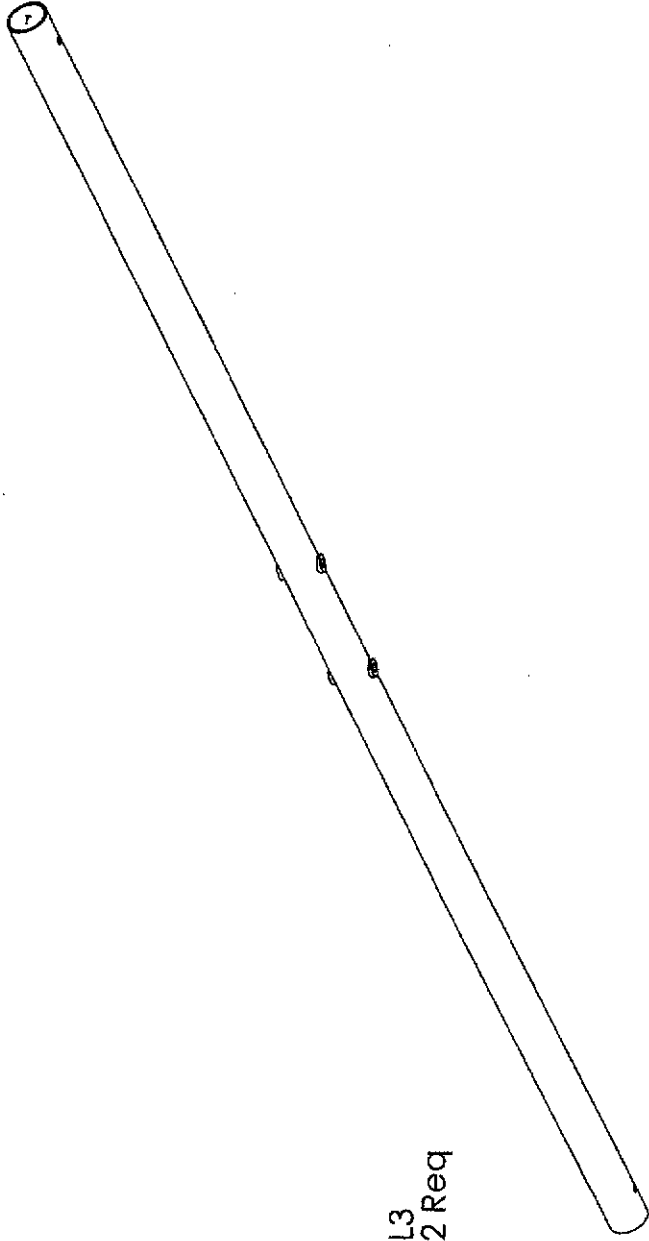
Camel L gear leg
Right side shown

Build gear leg Flat on table
then install on aircraft

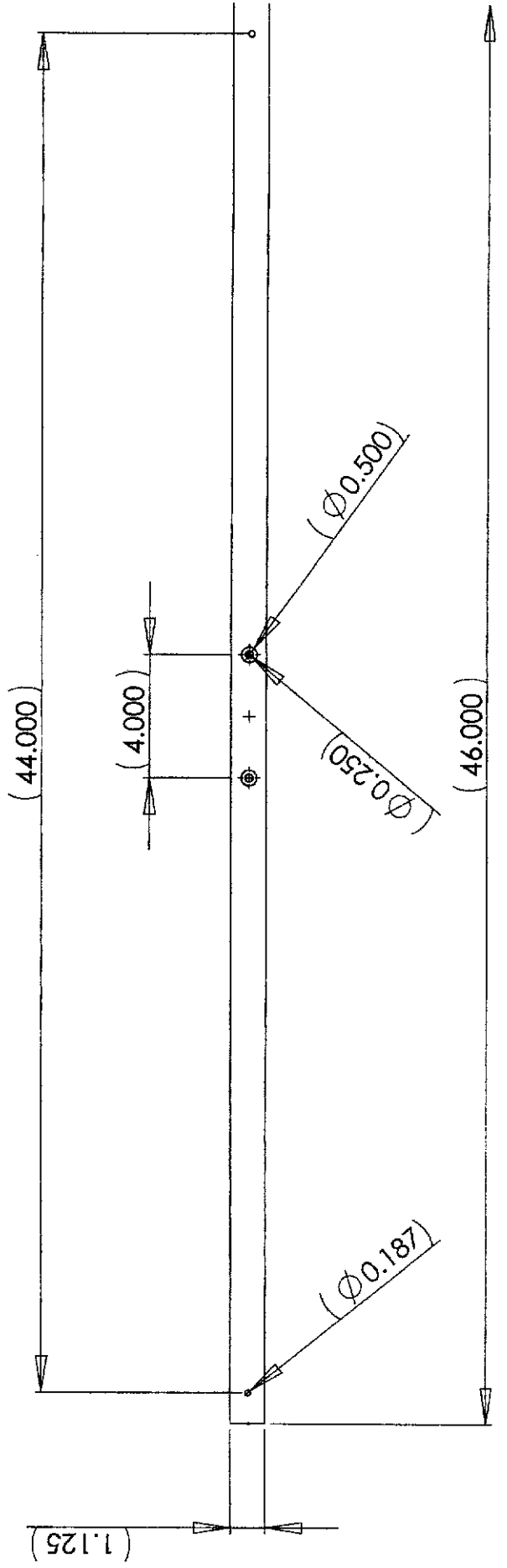
The axel must be located
13 5/8" aft of & 28 5/8 below
longeron at firewall

If building an Aluminum Fuselage rivet
L5 - L6 - L7 Plates in place with
3/16" rivets omit L5-L6 on 4130 fuselage

Camel Spredder bar

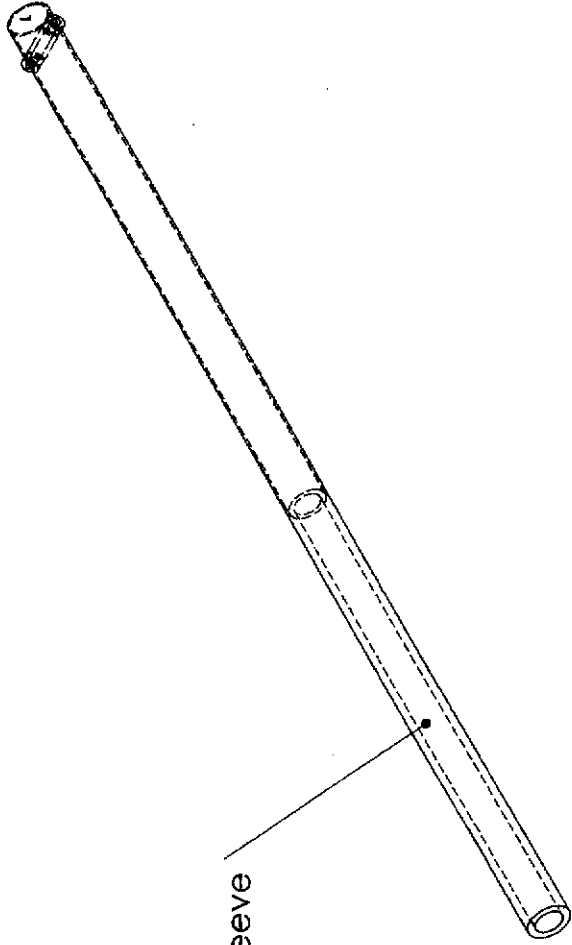


L3
2 Req

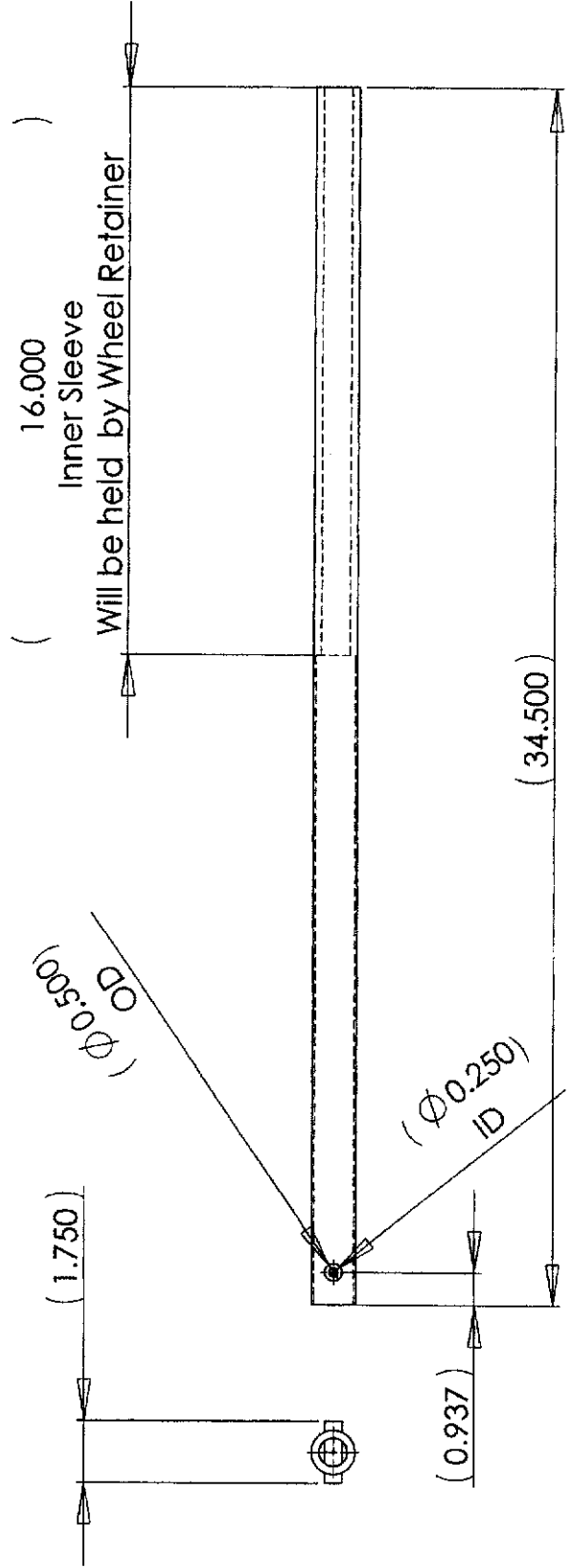


Camel

L4
AXEL
2 REQ



L11
Inner Sleeve



(16.000)
Inner Sleeve

Will be held by Wheel Retainer

(34.500)

($\phi 0.500$)
OD

($\phi 0.250$)
ID

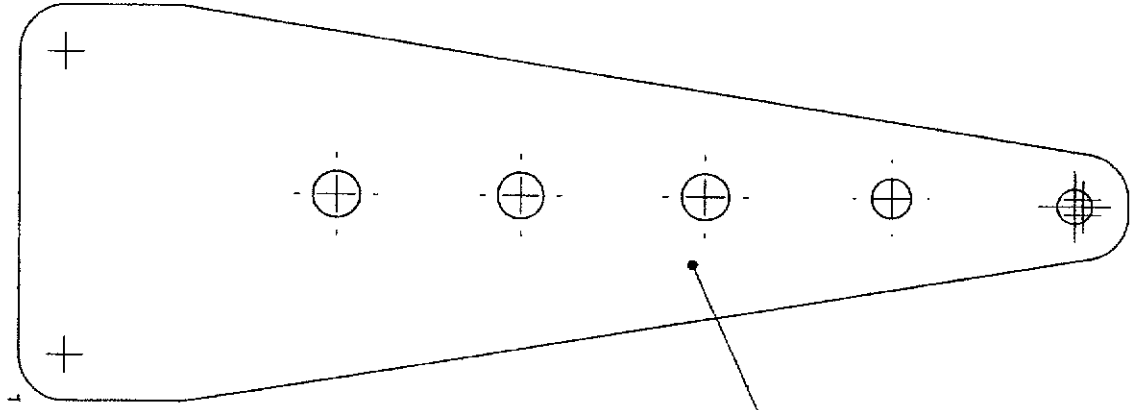
(1.750)

(0.937)

Camel

L5 (4) req

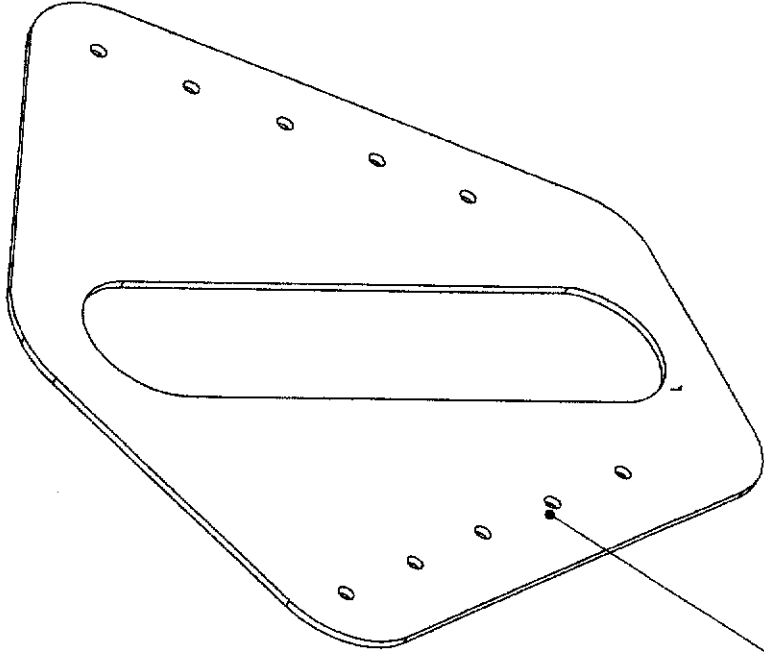
L6 (4) req



Rivet to gear leg with
(5) 3/16 rivets

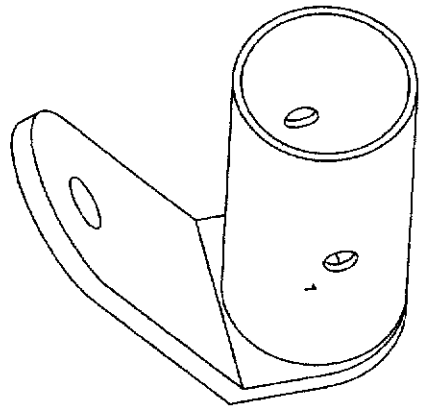
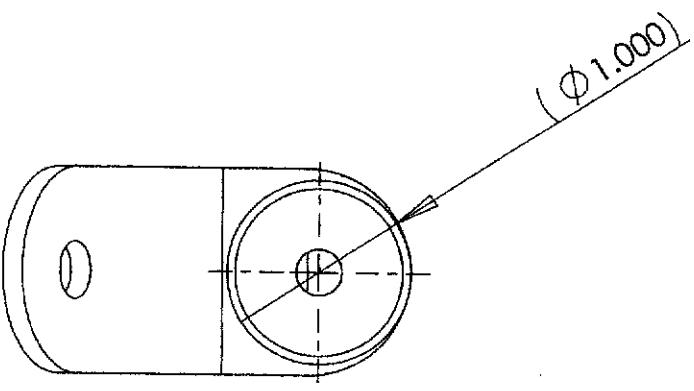
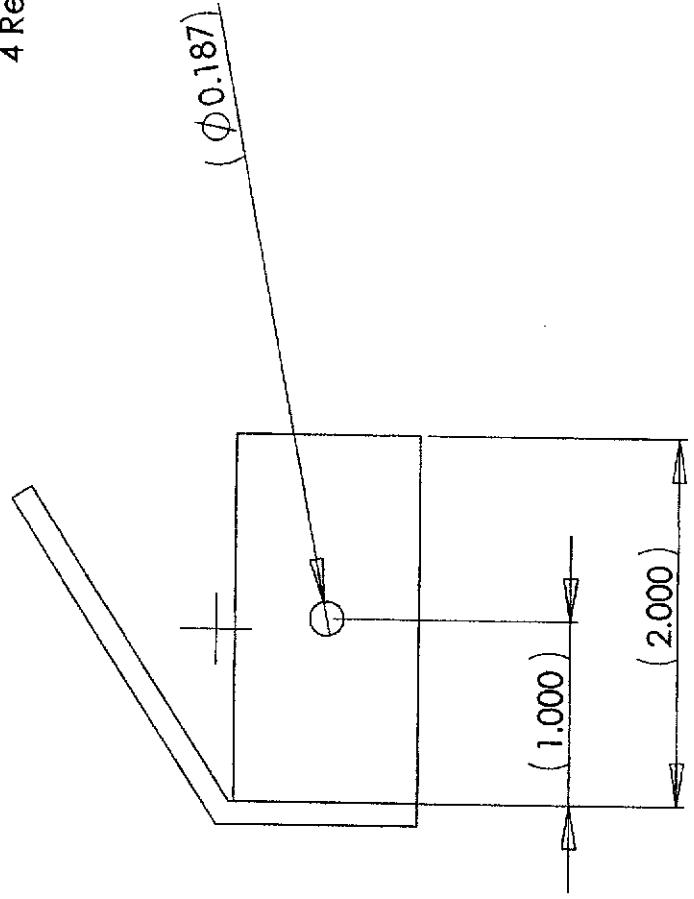
Camel

L7 lower gear plate
4 Req

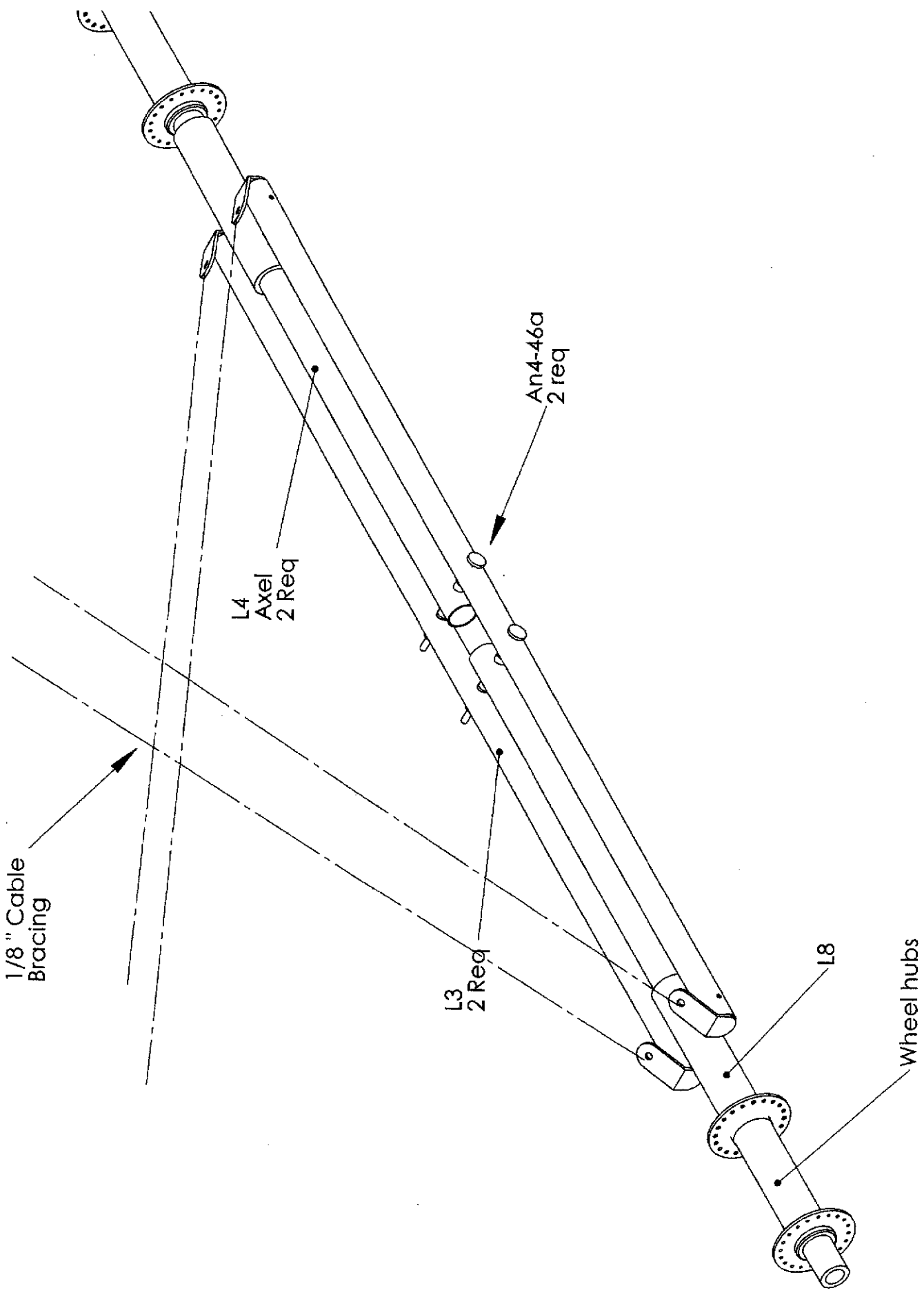


rivets in place with
(10) 3/16" rivets

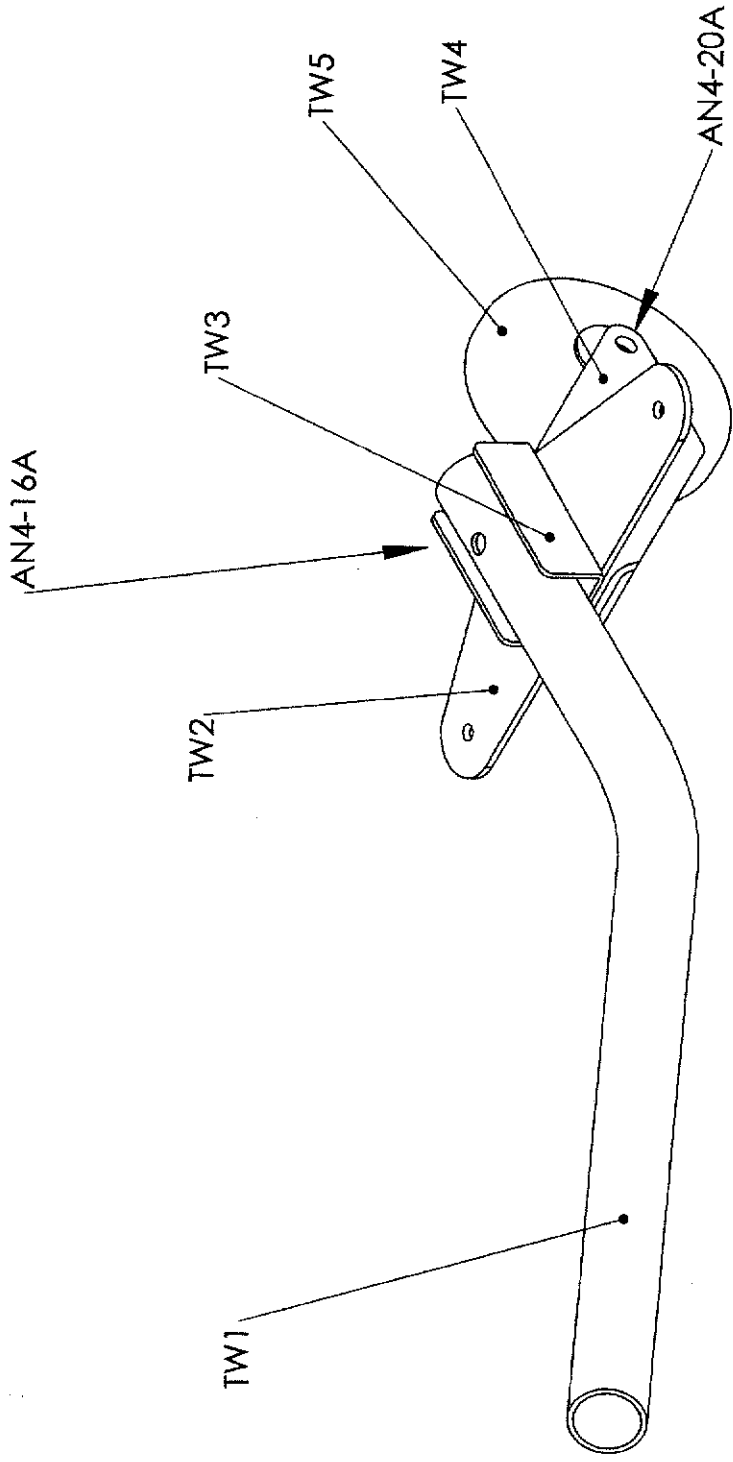
L10
Weldment
4 Req



Camel Spredder Bar Iso View

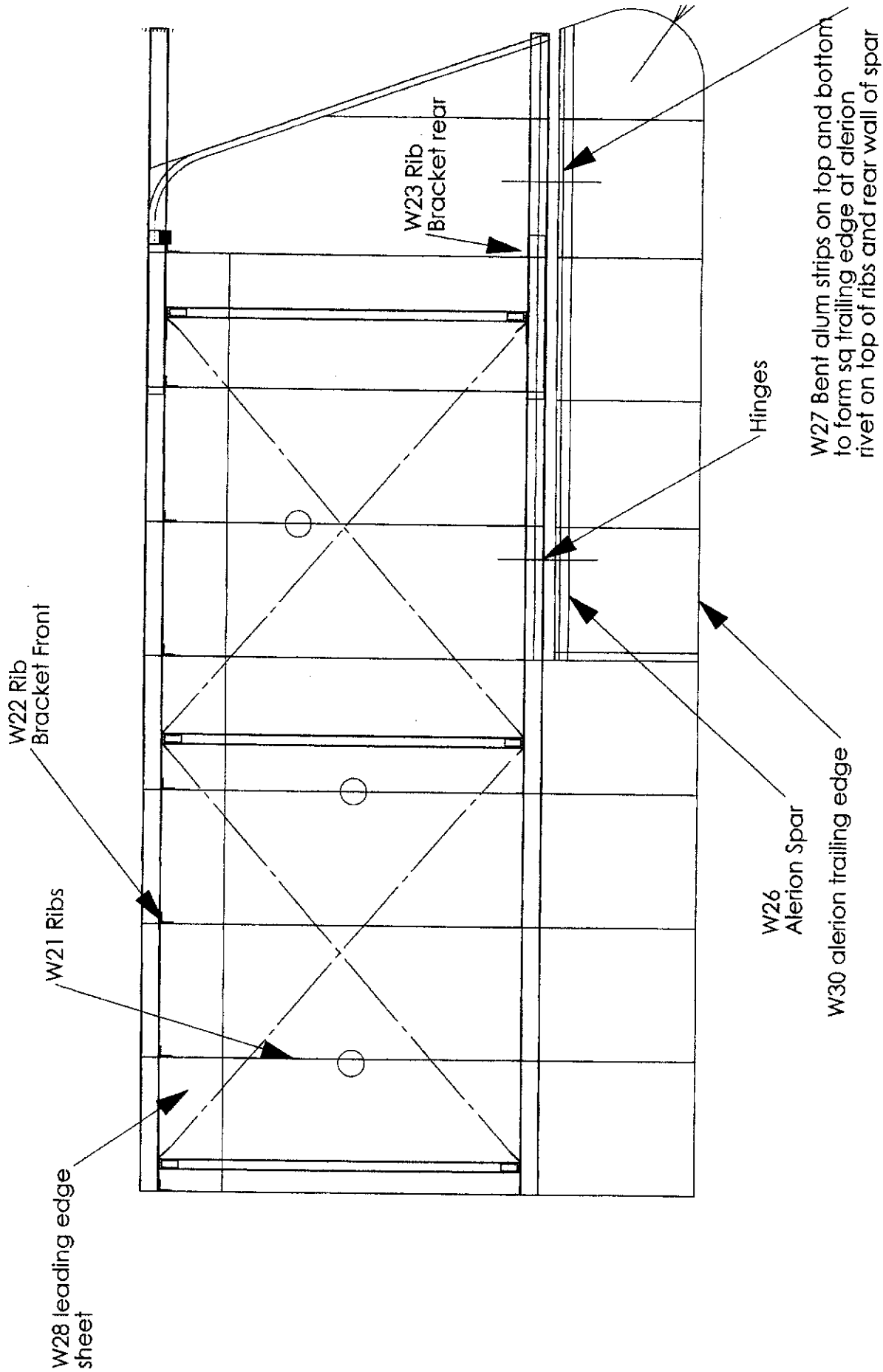


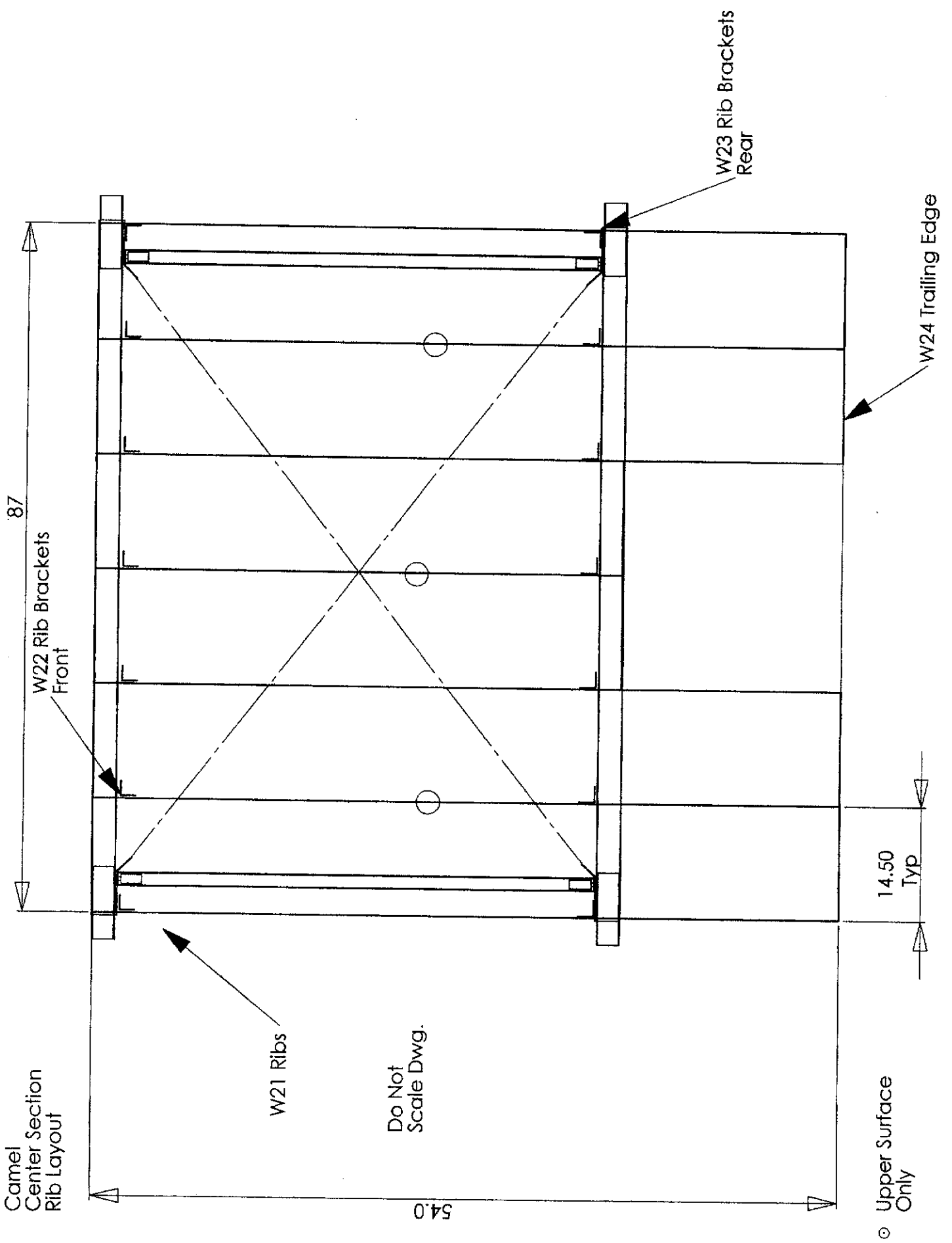
Tailwheel



Camel upper wing panel
Rib Layout

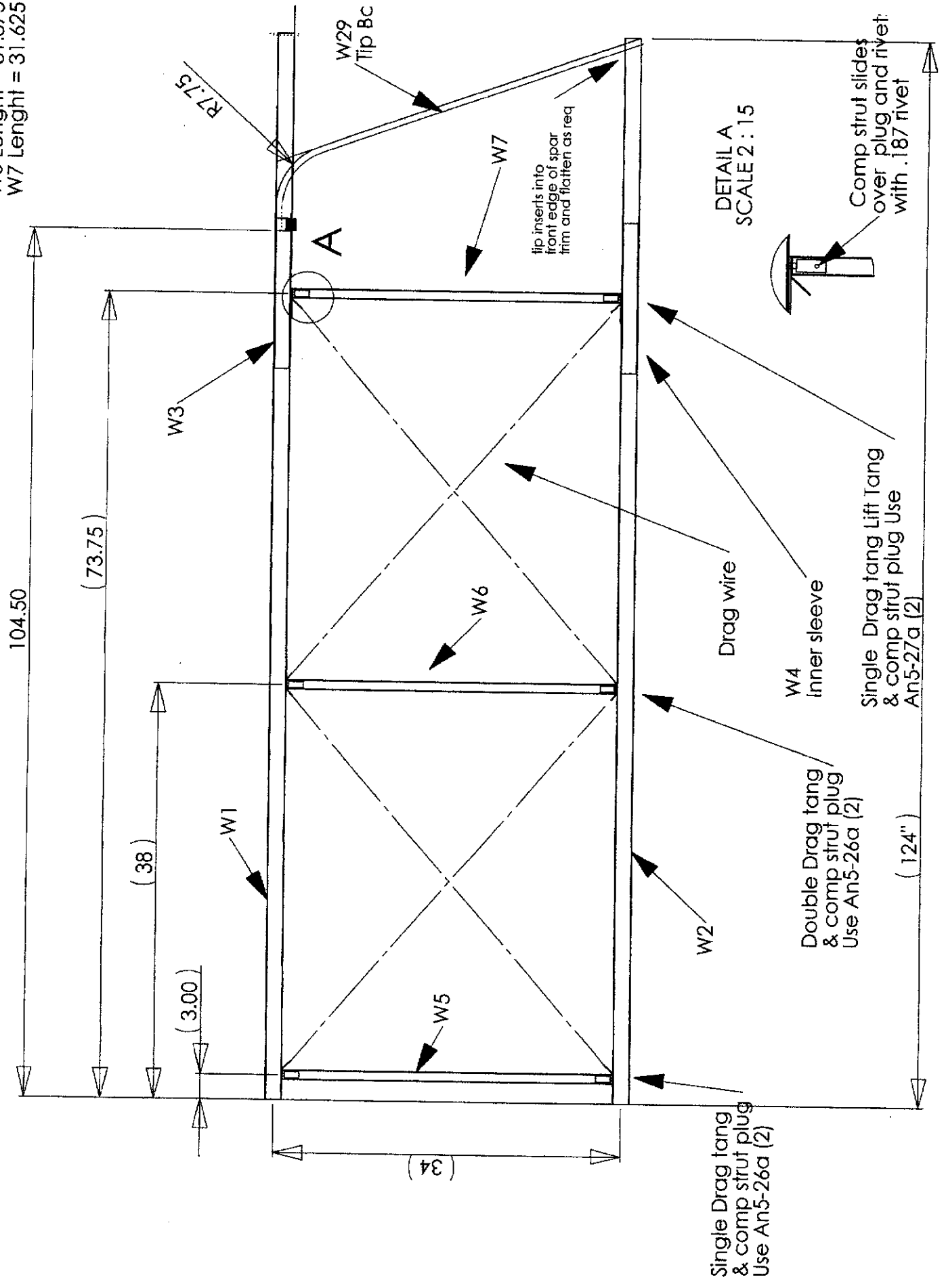
2 Req Rt Shown





Camel upper wing panel
2 Req Rt Shown

W5 length = 31.875
W6 length = 31.875
W7 length = 31.625



DETAIL A
SCALE 2:15

Comp strut slides
over plug and rivet
with .187 rivet

Single Drag tang Lift Tang
& comp strut plug Use
An5-27a (2)

Double Drag tang
& comp strut plug
Use An5-26a (2)

Single Drag tang
& comp strut plug
Use An5-26a (2)

Drag wire

W4
Inner sleeve

tip inserts into
front edge of spar
firm and flatten as req

A

W29
Tip Bc

W3

W6

W5

W1

W2

W7

(73.75)

(38)

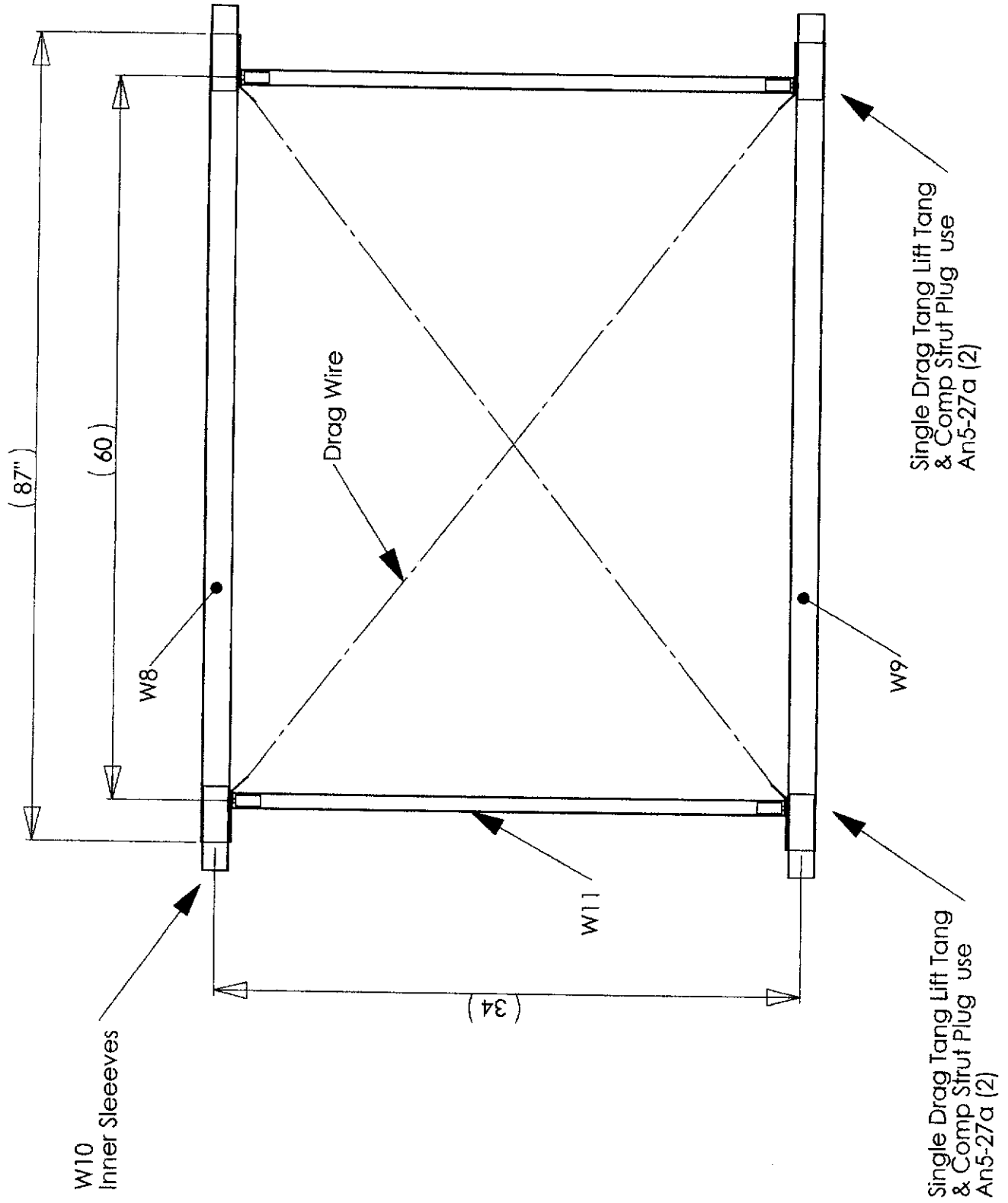
(3.00)

104.50

(34)

(124")

Camel Upper Wing
Center Section

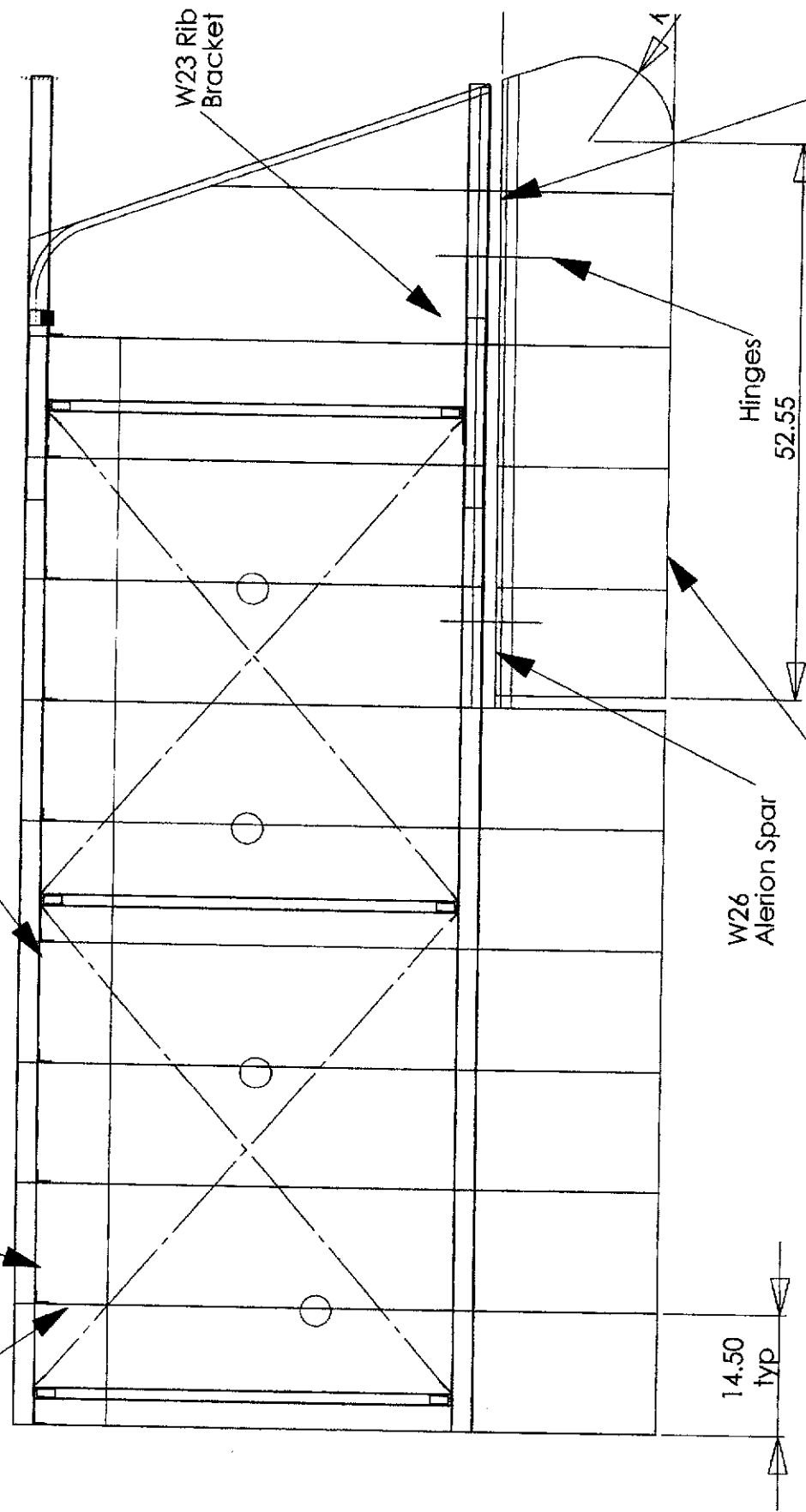


Camel lower wing panel Rib Layout

2 Req Rt Shown

Do Not Scale

○ = upper surface only



W28 leading edge sheet

W27 Bent alum strips on top and bottom to form sq trailing edge at alerion rivet on top of ribs and rear wall of spar

W30 alerion trailing edge

Alerion is built as part of wing
Install alerion hinges and spar
in wing before installing ribs
after the alerion is complete
cut ribs & trailing edge to allow unit
to hinge then install W27 strips

14.50
typ

W26
Alerion Spar

Hinges
52.55

W23 Rib
Bracket

W22 Rib
Bracket Front

Cabine Side View Camel

Install lower wing carry thru in fuselage with lift tangs set rear carry thru 1.5 Deg lower than front use An5-40a on front & An5-45a on rear

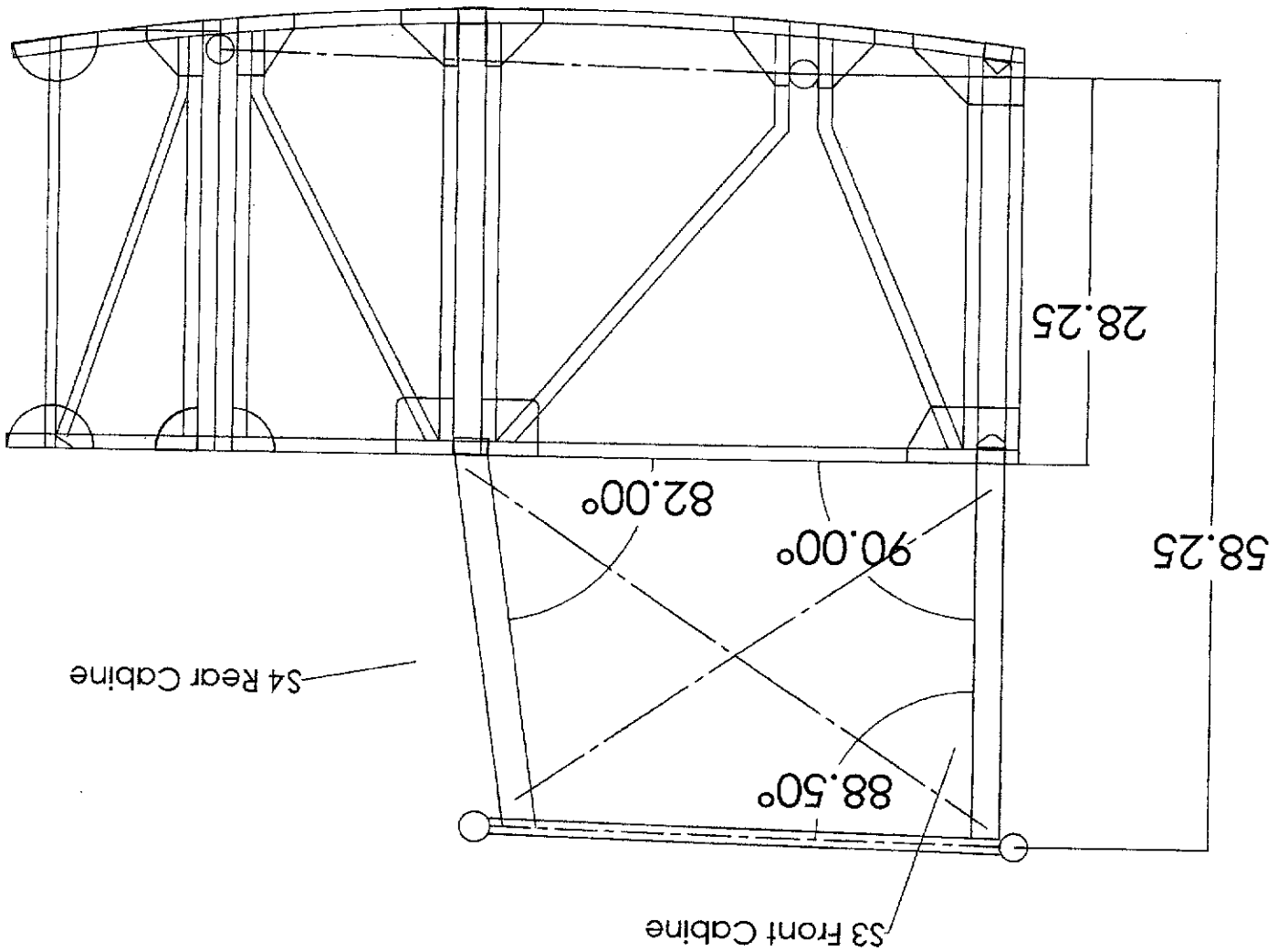
Then mount upper wing center section

front cabine must be square to top longeron All center section bracing is 3/32" cable with drag tang and An3-17a bolts

Bolt Cabine struts to fuse & compression strut with An3-16a

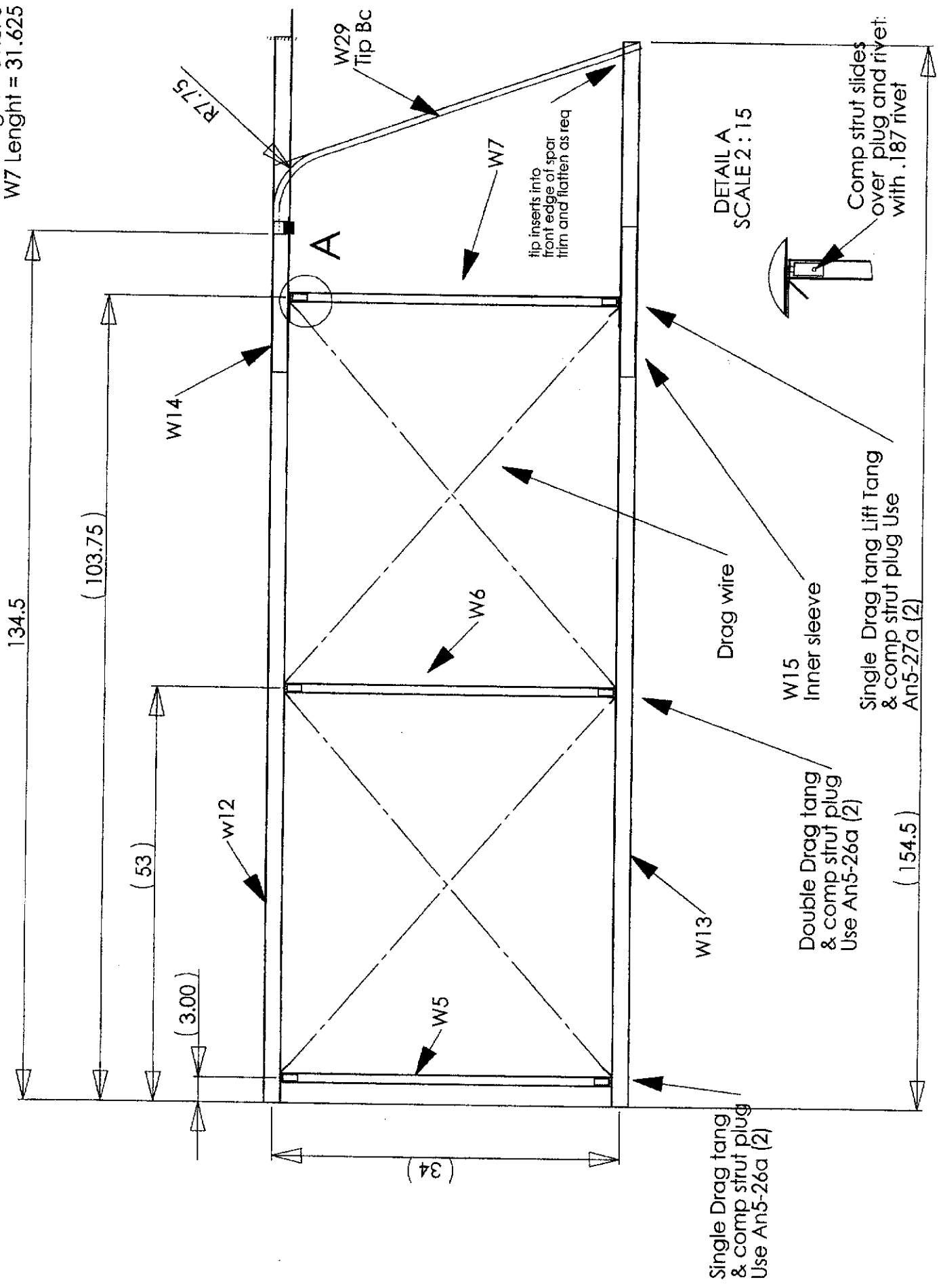
After Center section is mounted and in rig then install outer wing panels

All compression struts need to be parallel to each other and wings need 3 Deg of dihedral



Camel lower wing panel
2 Req Rt Shown

W5 length = 31.875
W6 length = 31.875
W7 length = 31.625



Single Drag tang
& comp strut plug
Use An5-26a (2)

Double Drag tang
& comp strut plug
Use An5-26a (2)

W15
Inner sleeve

Drag wire

Single Drag tang Lift Tang
& comp strut plug Use
An5-27a (2)

Comp strut slides
over plug and rivet:
with .187 rivet

DETAIL A
SCALE 2:15

tip inserts into
front edge of spar
trim and flatten as req

W29
Tip Bc

W14

W7

W6

W12

W13

W5

A

134.5

(103.75)

(53)

(3.00)

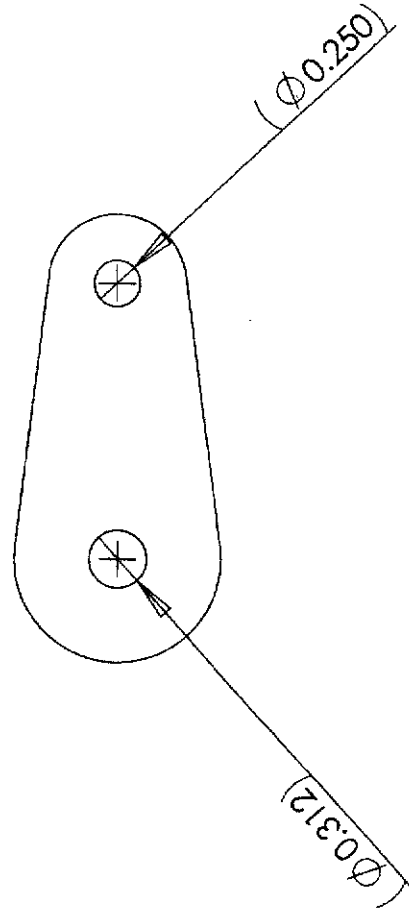
(34)

(154.5)

Camel

20 Req

W 16

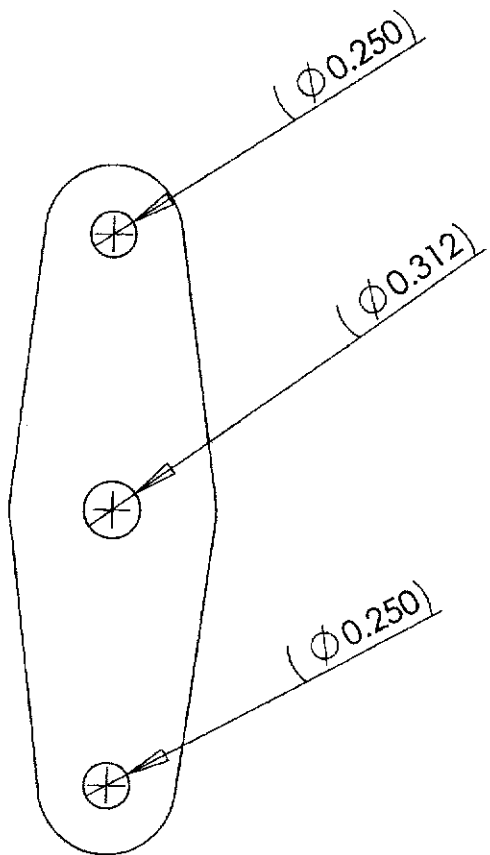


This tang will bolt to spars under the Comp strut bend as required install 3/32" drag anti drag wires in all wing panels

Camel
Wing

W17

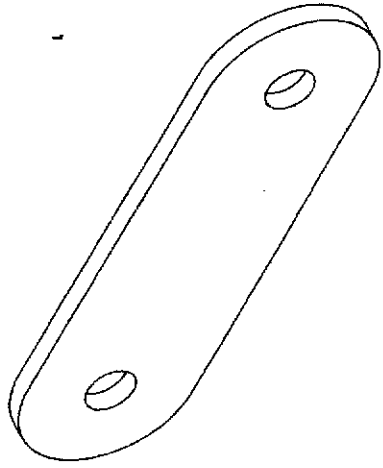
8 Req



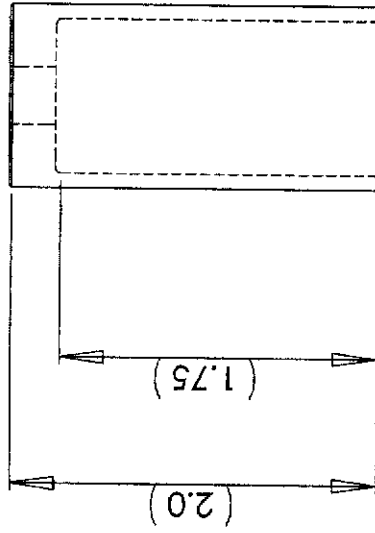
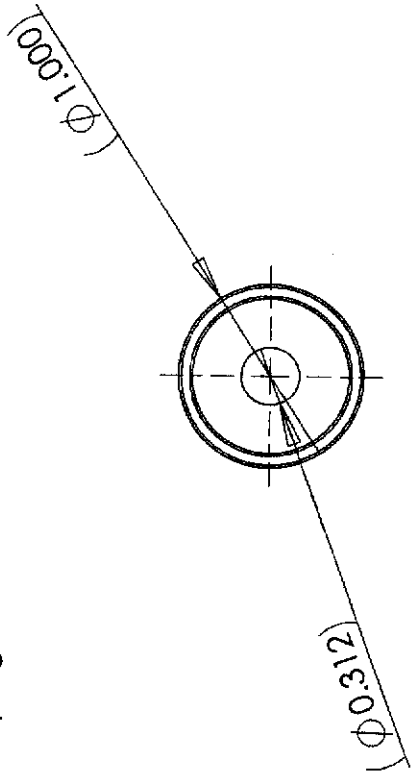
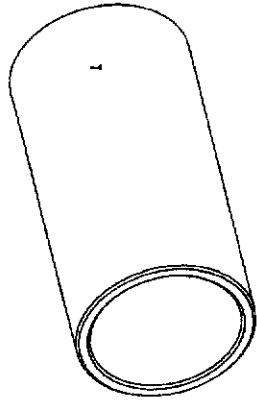
Double drag tang

Install on (4) inner comp
strut for 3/32" drag wire in
all panels

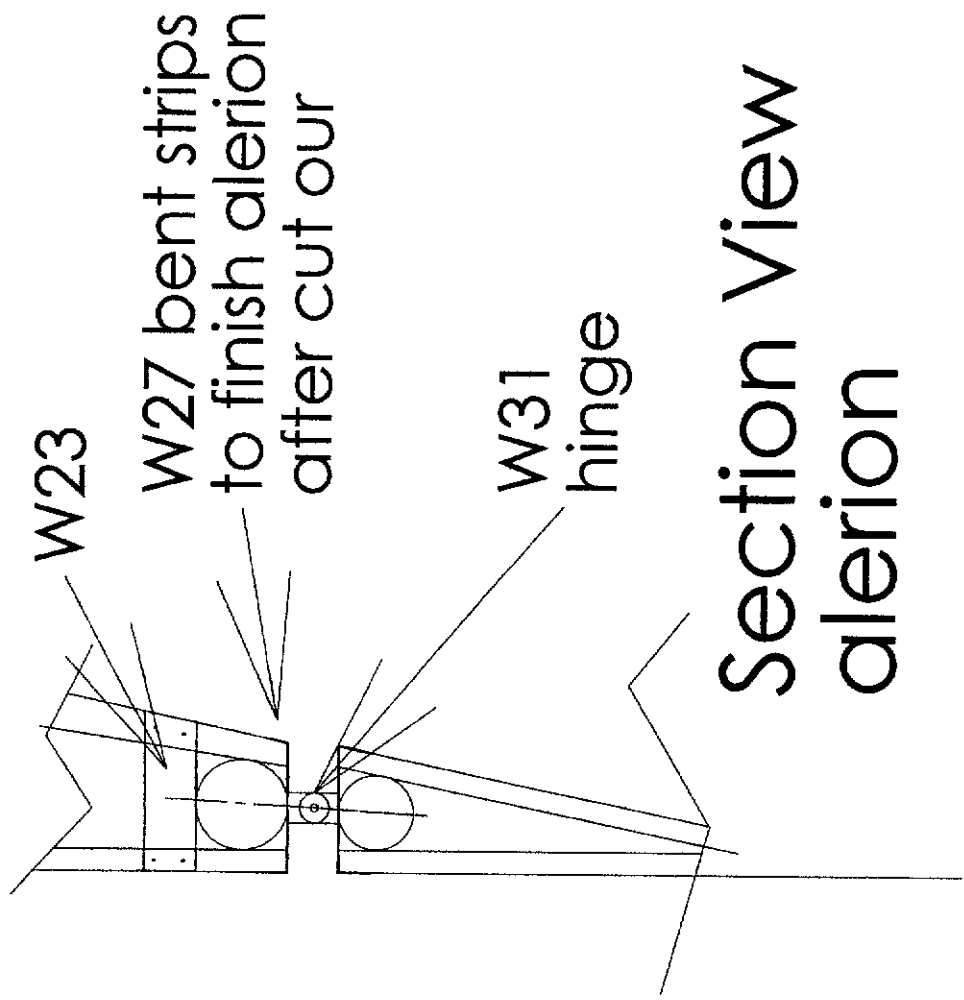
W25 Lift Tang
16 req



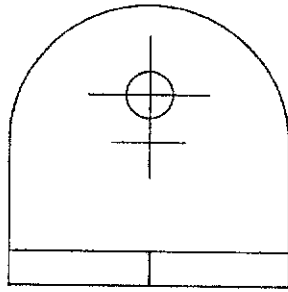
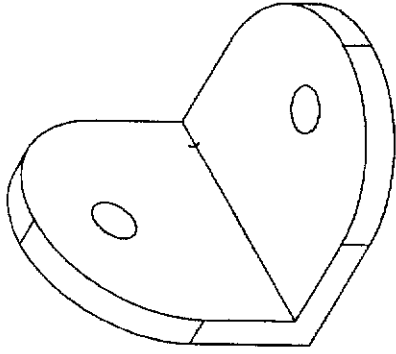
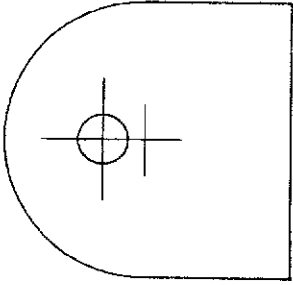
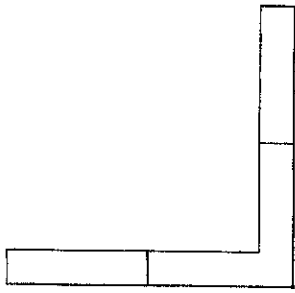
Camel Compression strut plug



W10
28 req



Section View
alerion



Use An4-20-a hinge to alerion (4) req
Use An4-24-a Hinge to Rear Spar (4) req
Use An3-5a to act as hinge pin (8) req

W31
16 req

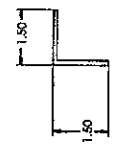
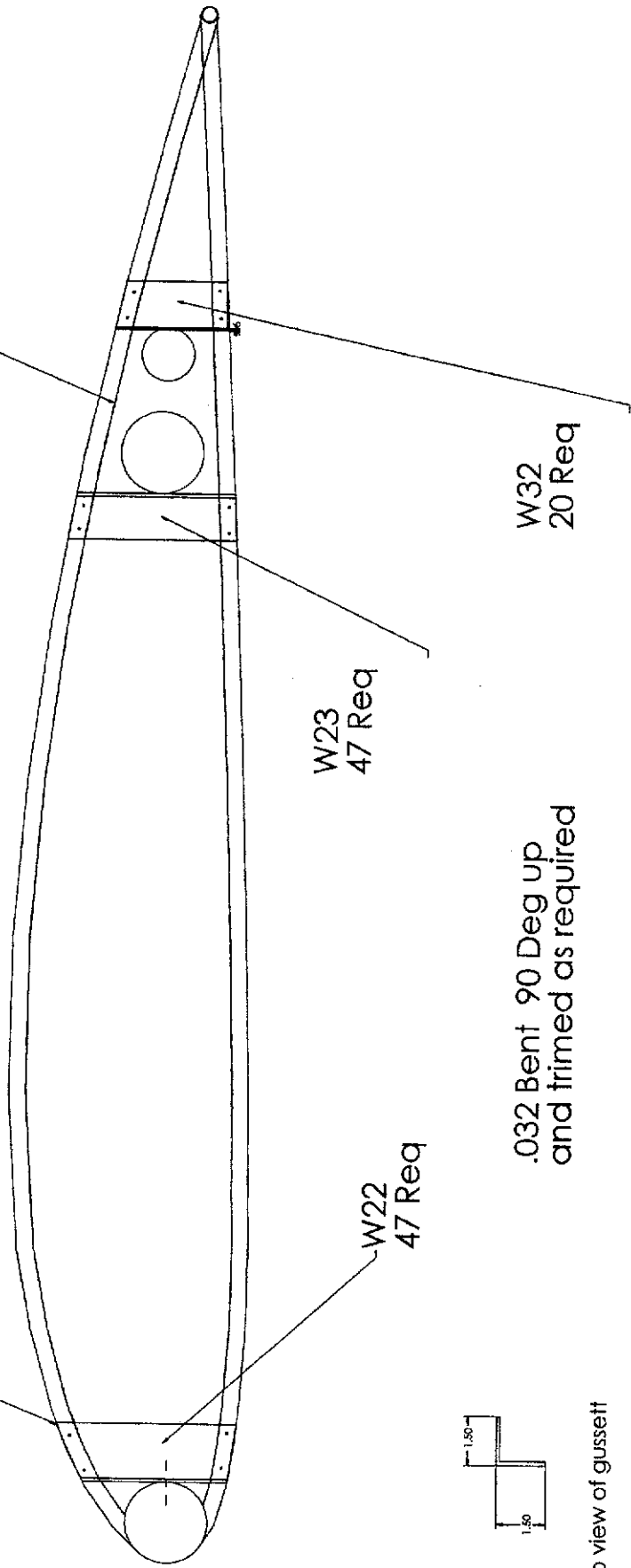
See Full Size Templates for upper and lower airfoil shapes

Do not scale Drawing

Build wing then cut out alerion and install trim strips to form rear edge of wing & front edge of alerion

Use 1/8" rivets
6 req Ea.

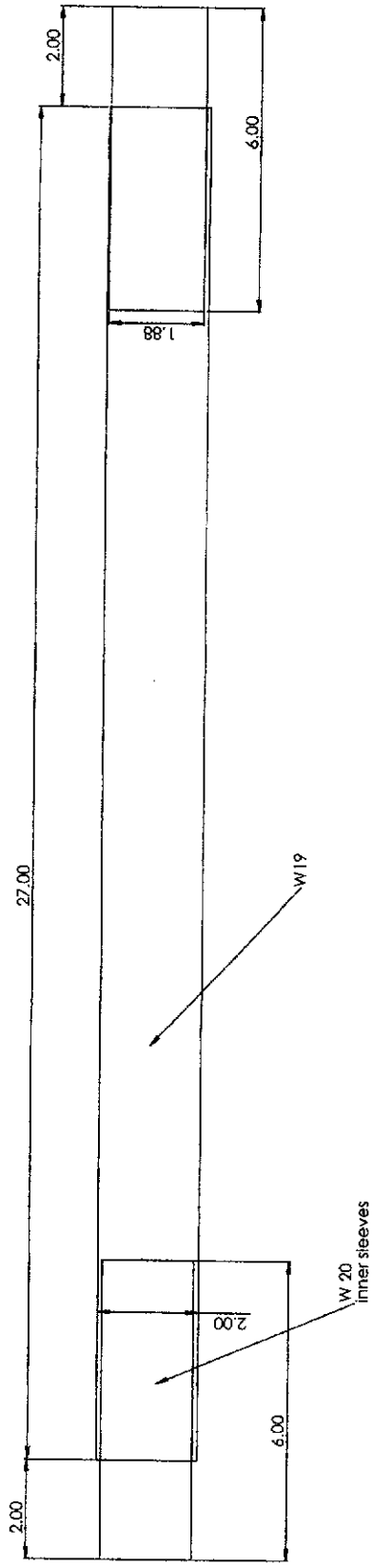
Camel Rib attachment



.032 Bent 90 Deg up and trimed as required

Top view of gusset

W19
lower wing carry thru
2 Req



2.00

27.00

2.00

1.88

6.00

2.00

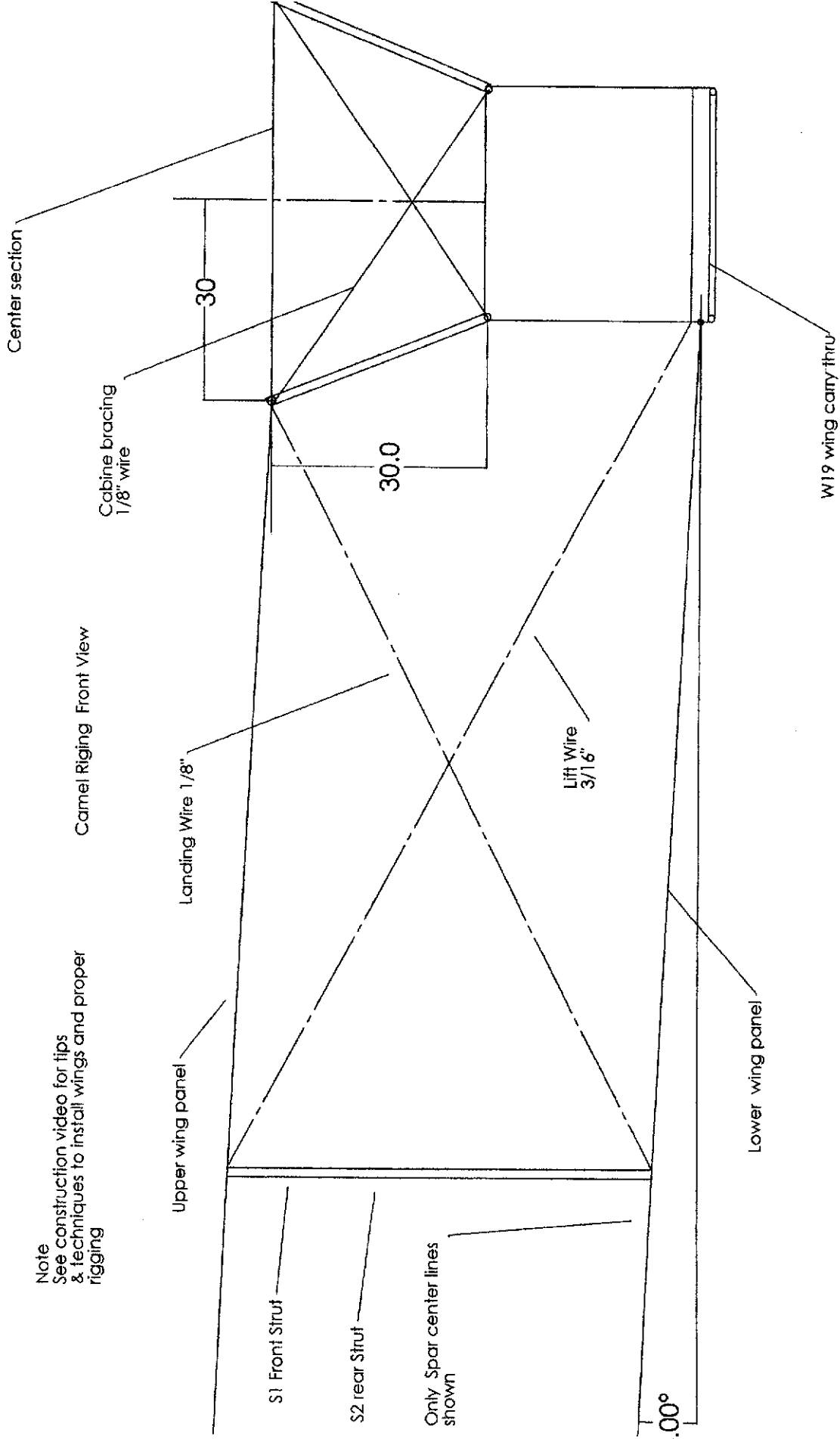
6.00

W19

W20
Inner sleeves

Note
See construction video for tips
& techniques to install wings and proper
rigging

Camel Rigging Front View



Center section

Cabin bracing
1/8" wire

30

30.0

Landing Wire 1/8"

Lift Wire
3/16"

W19 wing carry thru

Upper wing panel

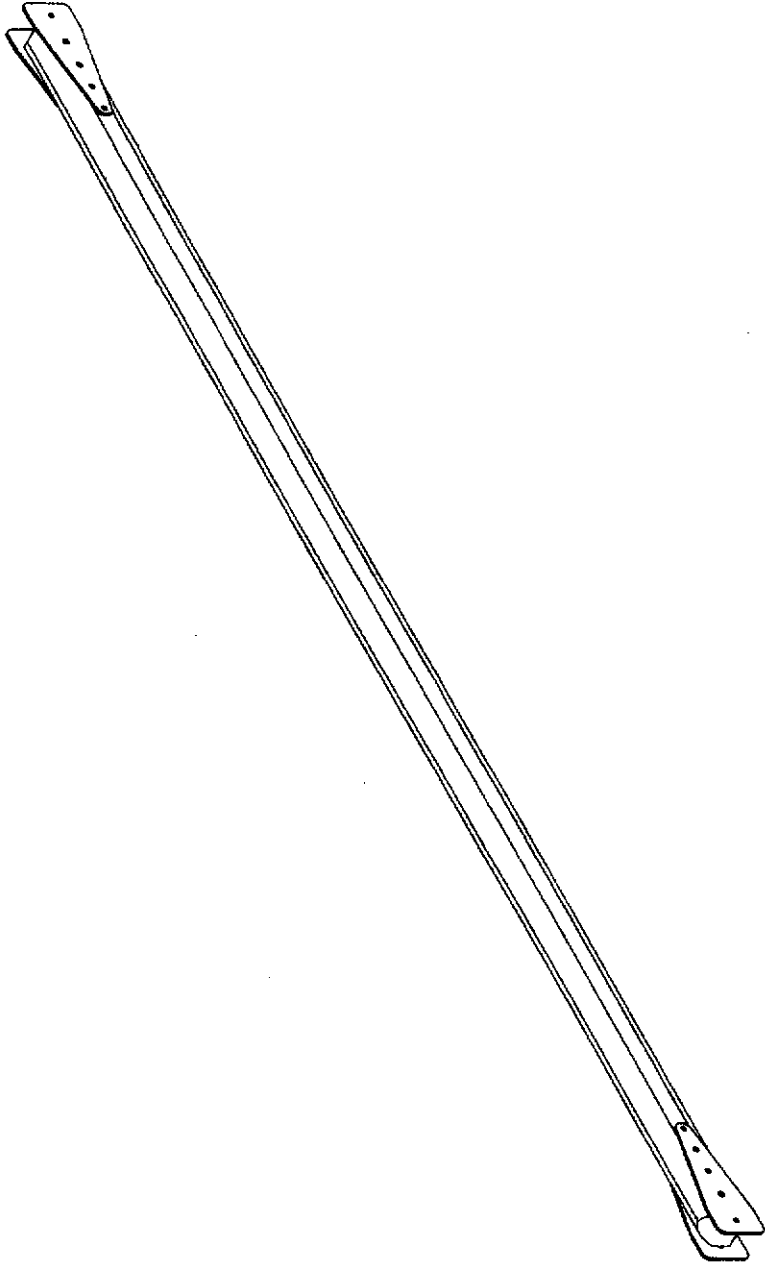
Lower wing panel

S1 Front Strut

S2 rear Strut

Only Spar center lines
shown

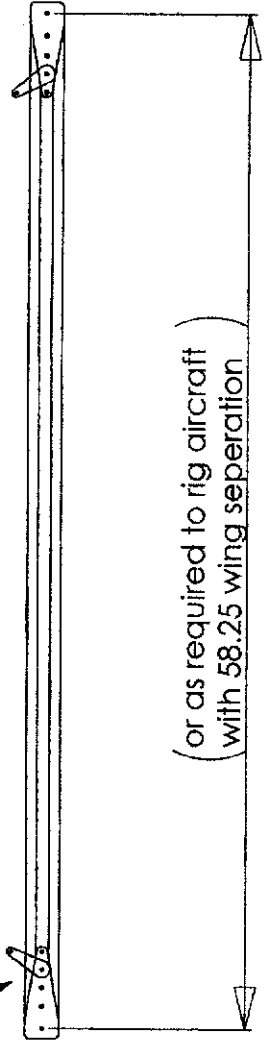
.00°



Camel strut
S1 & S2 (2) ea

S5 plate
Use 3 .187 rivets & one bolt for
wire tang

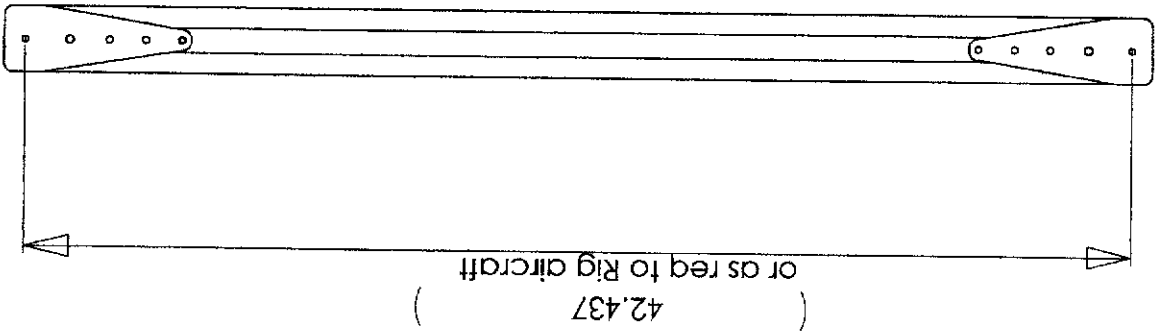
S6 cable tangs



D

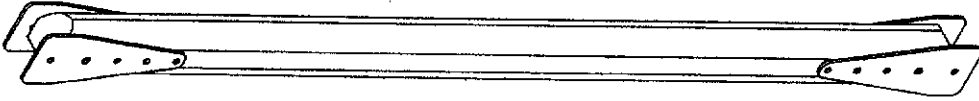
(or as required to rig aircraft
with 58.25 wing separation)

Camel S3 & S4
2 Ed



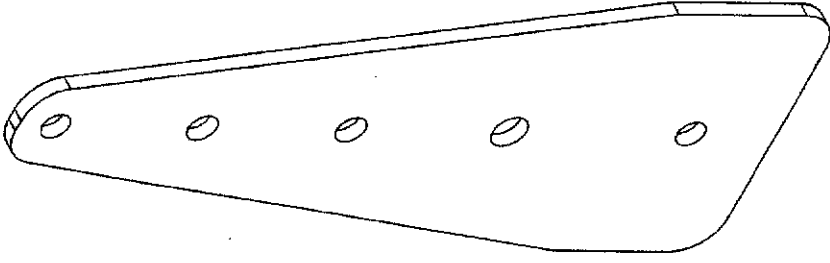
When building S3 the upper wing center section must set 30.0" above fuselage when measured vertical from the center line of the fuselage longeron to the C/L of the compression strut

S4 will be built shorter to set angle of incidence

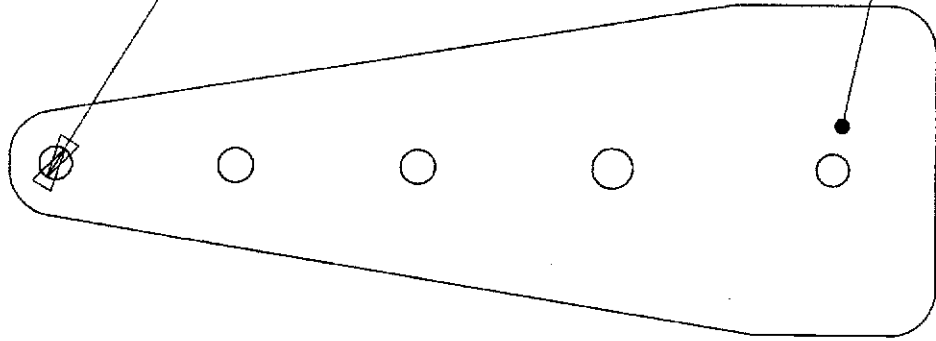


S5 plate
use 3.187 rivets
& An3-17a for
Wire tang(not shown)

Camel
S5 plates
32 req



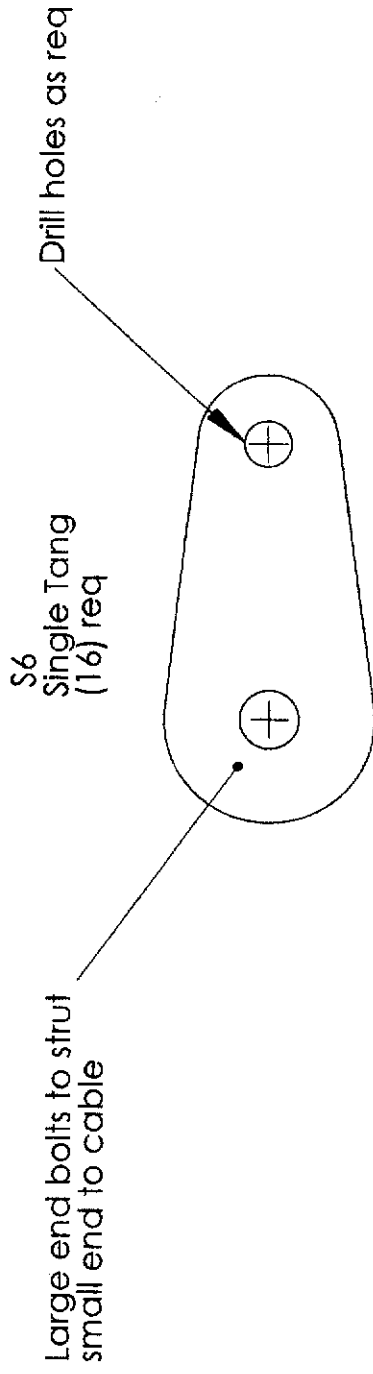
(
4 .187 dia drill
equally spaced holes
then rivit to strut
)



Drill this hole as req to hit compression
strut on center line

Camel

Use this tang for the side of the cabins and the outer struts



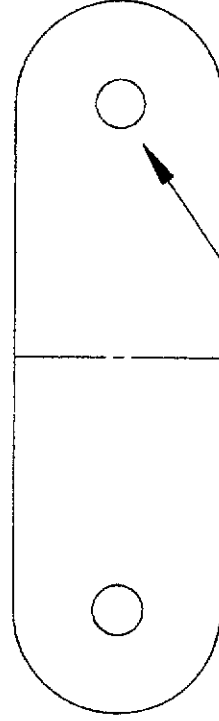
Large end bolts to strut
small end to cable

S6
Single Tang
(16) req

Drill holes as req

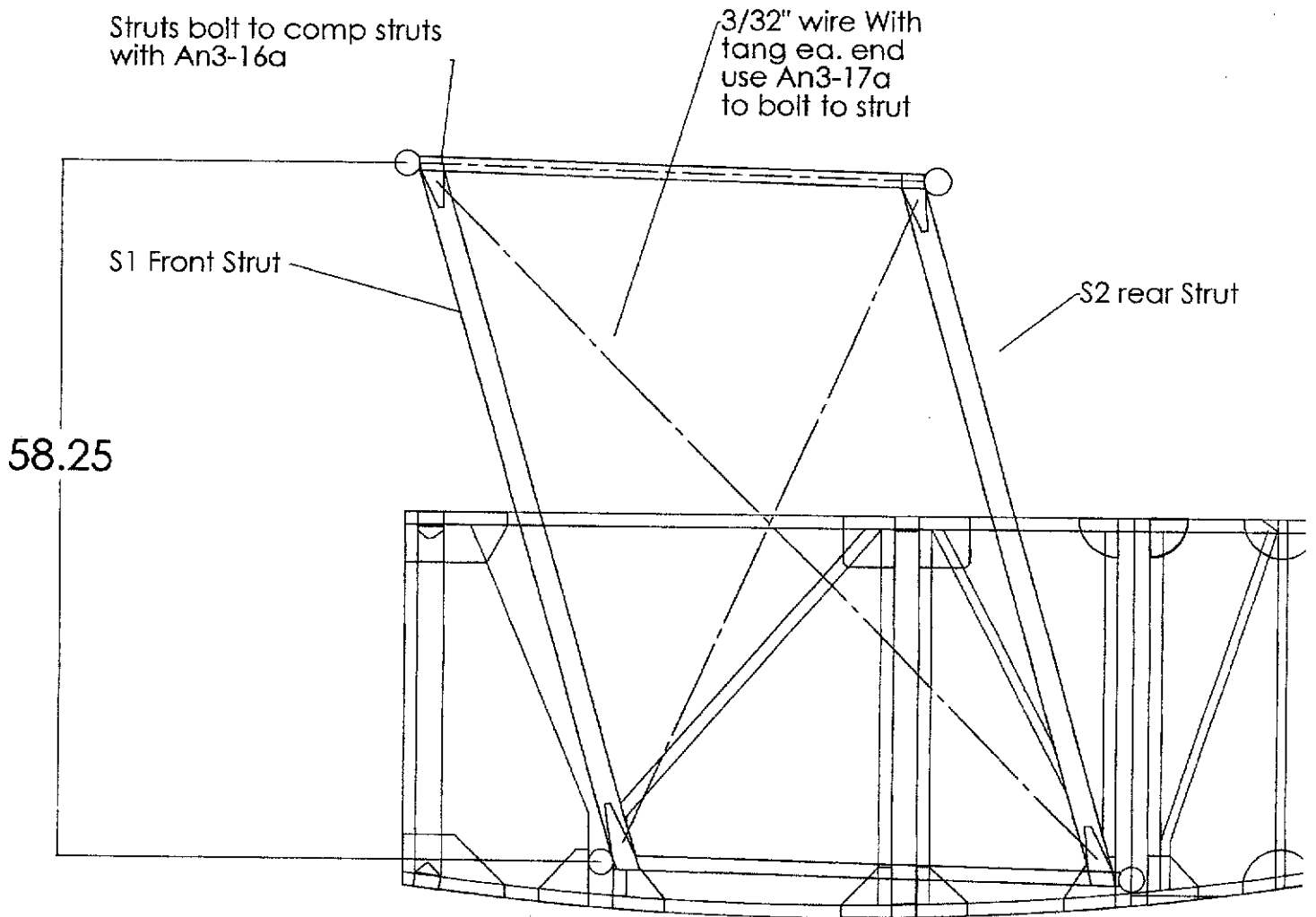
S7 4 req

Use Heavy tang for cross bracing in the front of the cabins

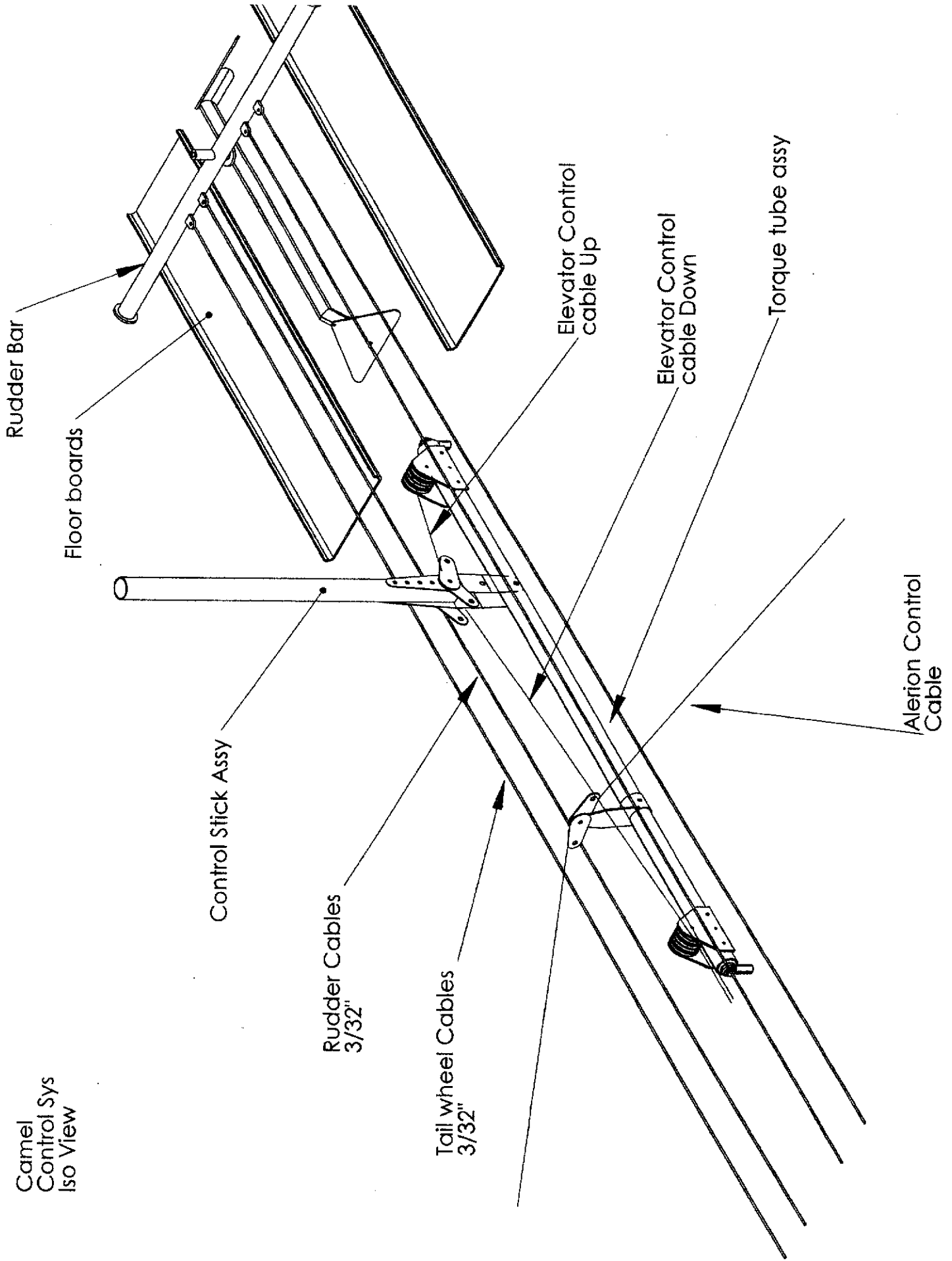


Lower end of this tang bolts thru longeron 7
Cabine strut with An4-17a and retains
engine mount plug The upper tang bolts thru the cabine strut
& the compression strut plug with An4-17a

Camel outer struts side view

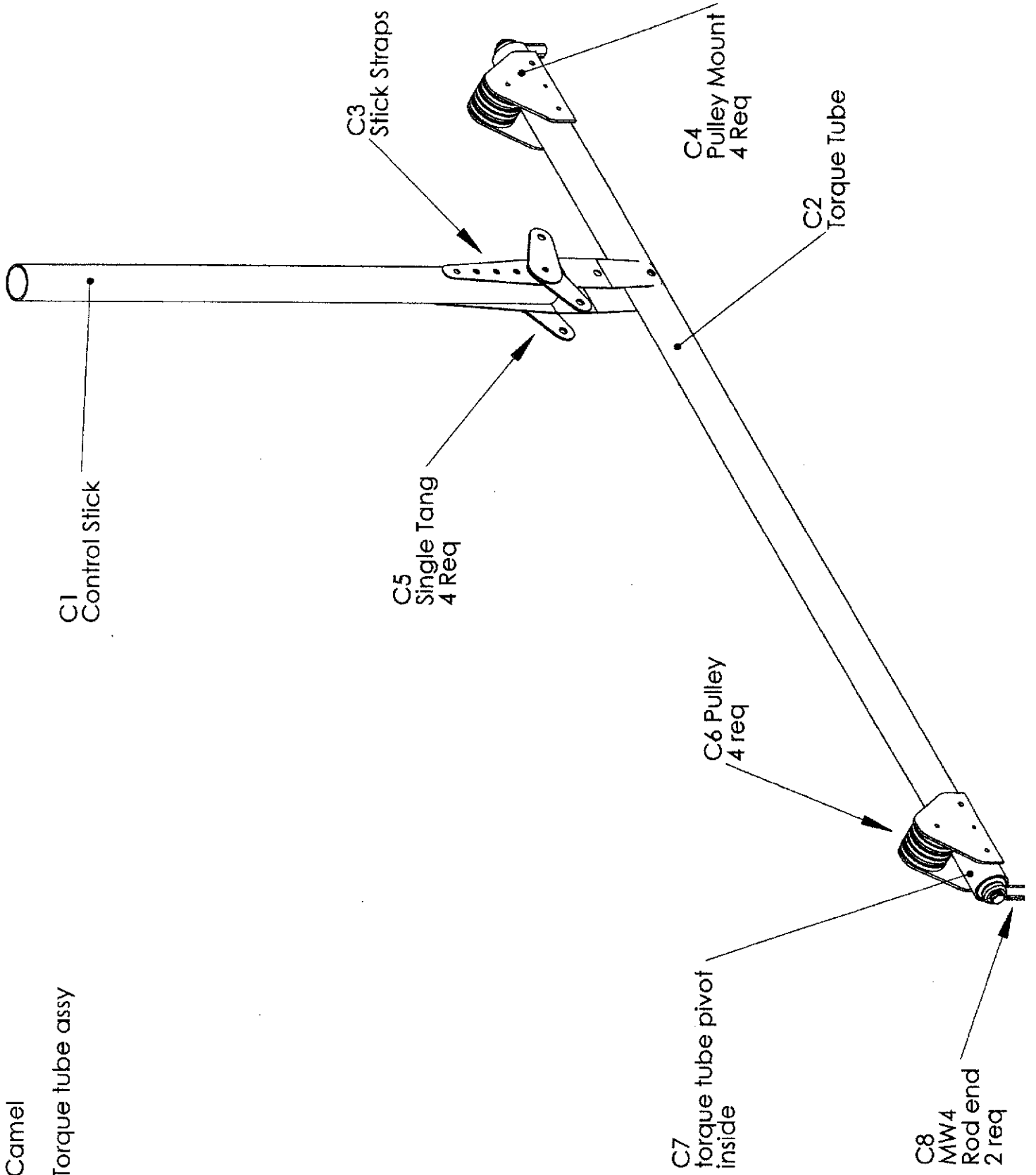


Camel
Control Sys
Iso View



Camel

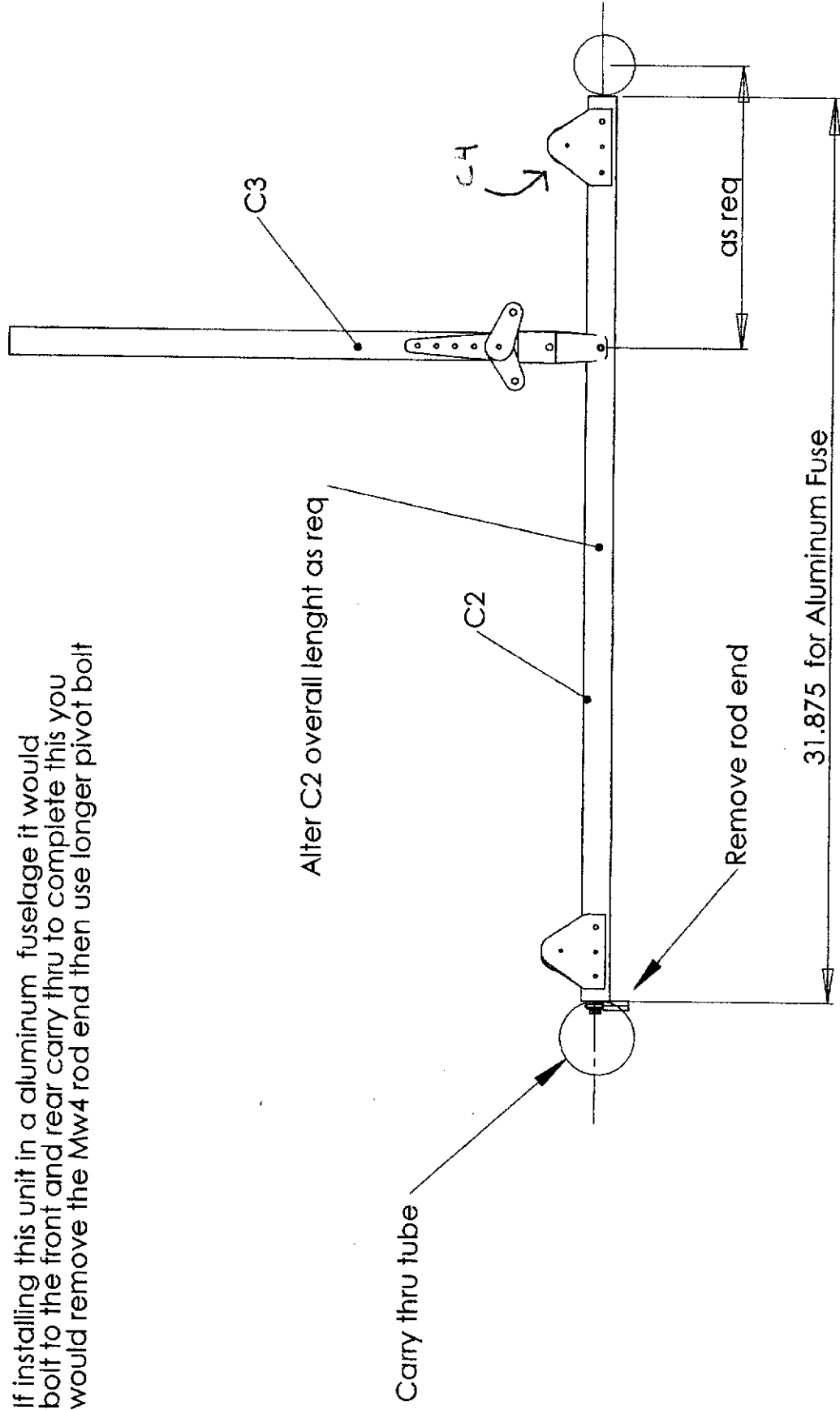
Torque tube assy



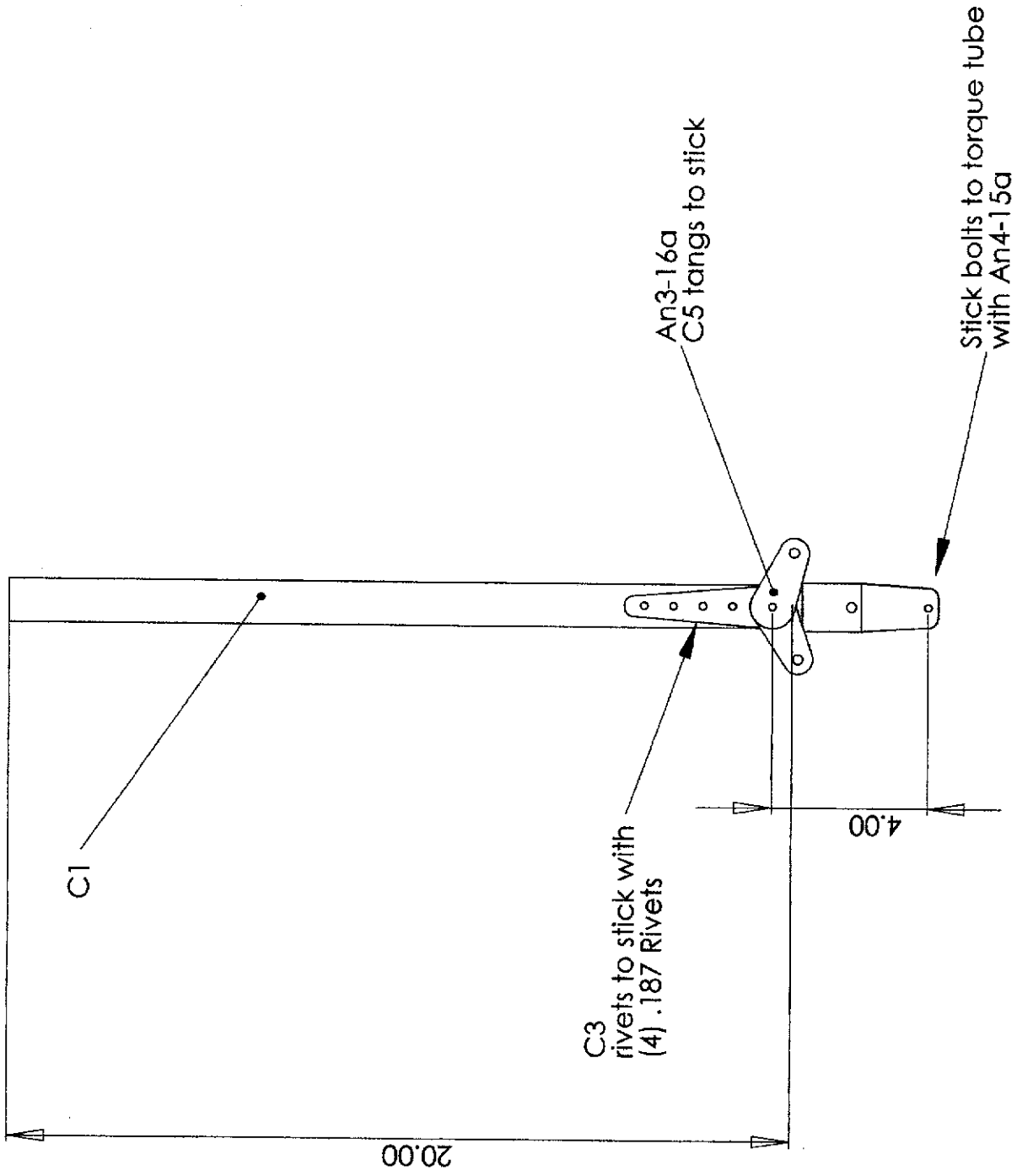
Torque tube assembly shown in for referance

If installing this unit in a welded fuselage the front would bolt to f35 & F38 with Mw4 rod ends

If installing this unit in a aluminum fuselage it would bolt to the front and rear carry thru to complete this you would remove the Mw4 rod end then use longer pivot bolt

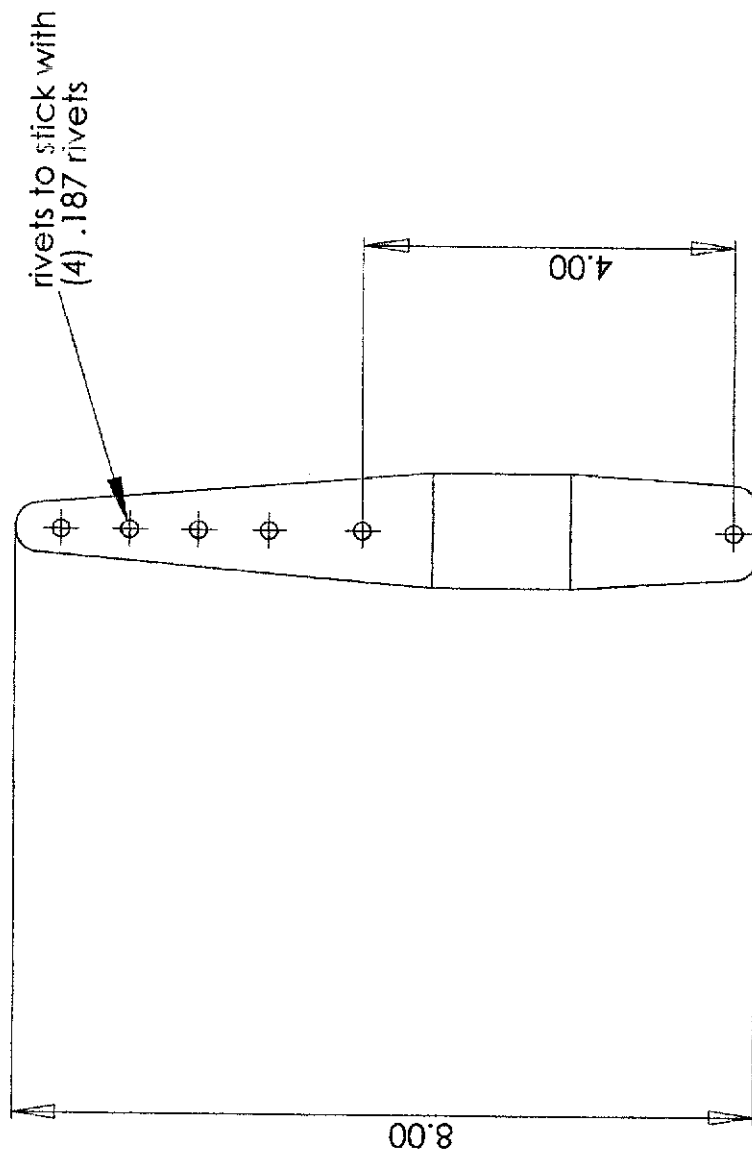


Camel control stick



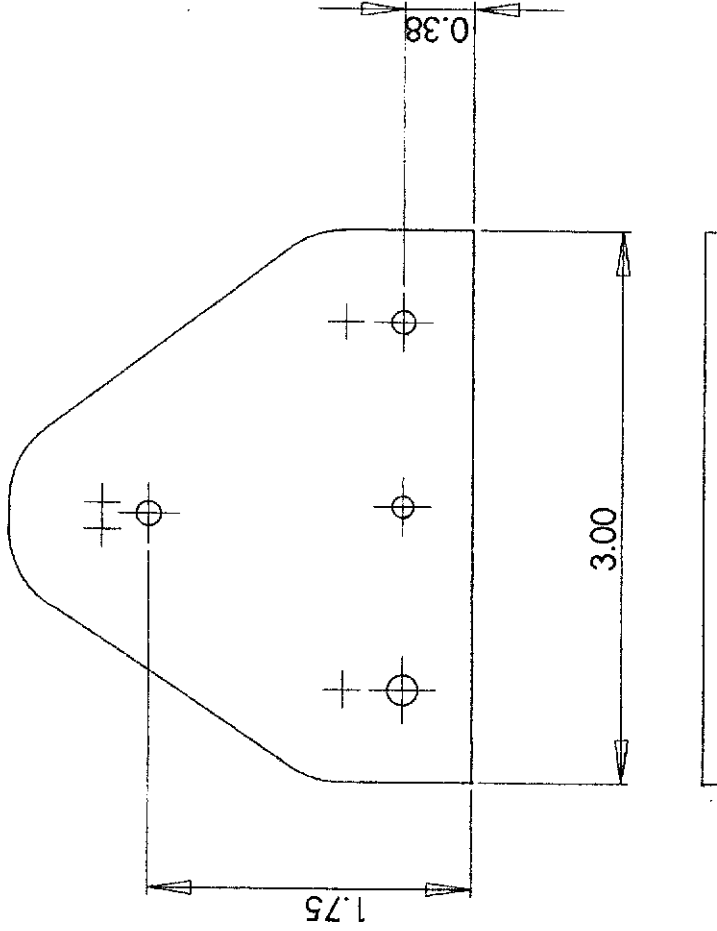
Camel

C3
Control stick straps



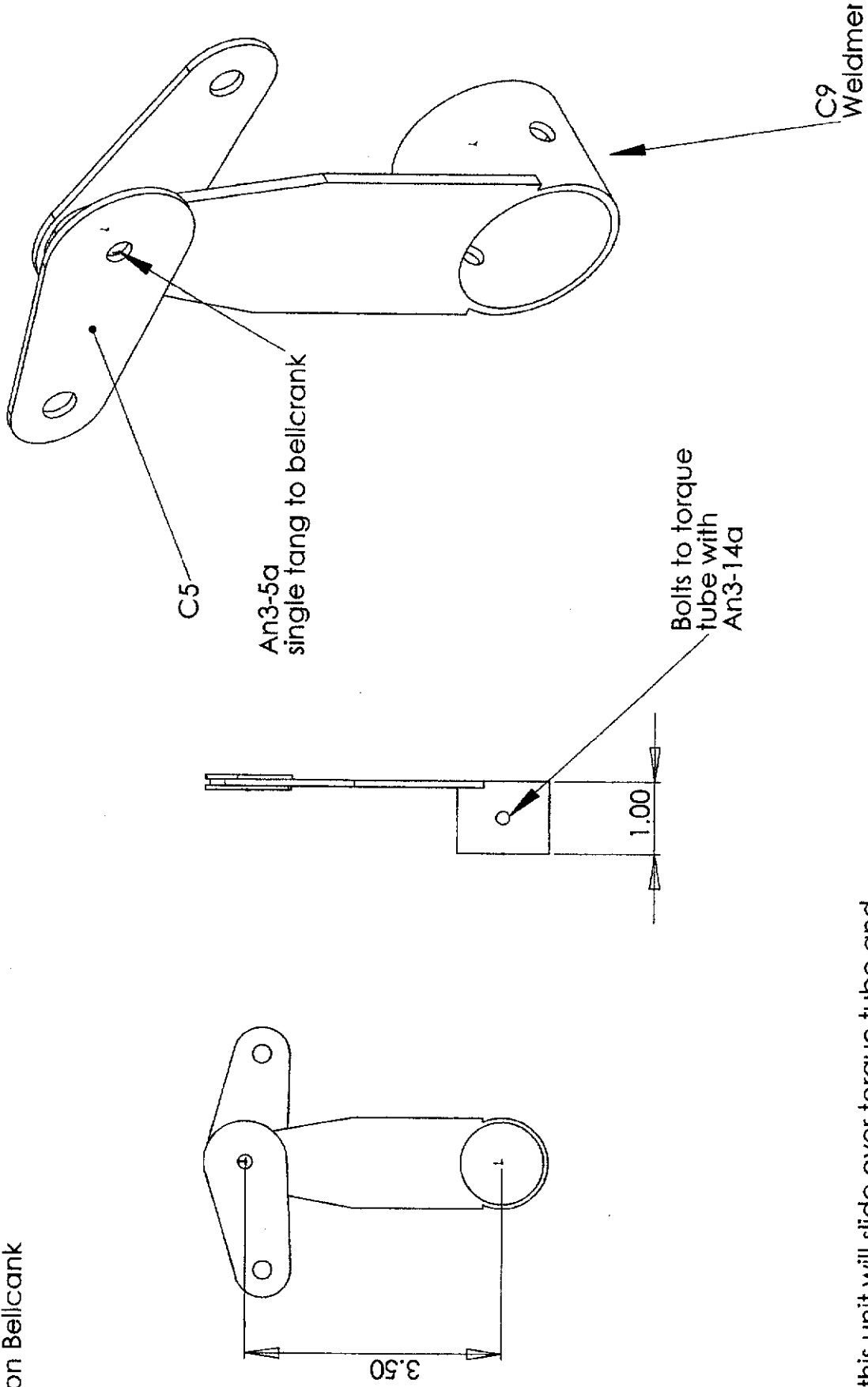
Camel

C4
4 Req



Rivet to torque
with (3) .187 rivets

Alerion Bellcrank



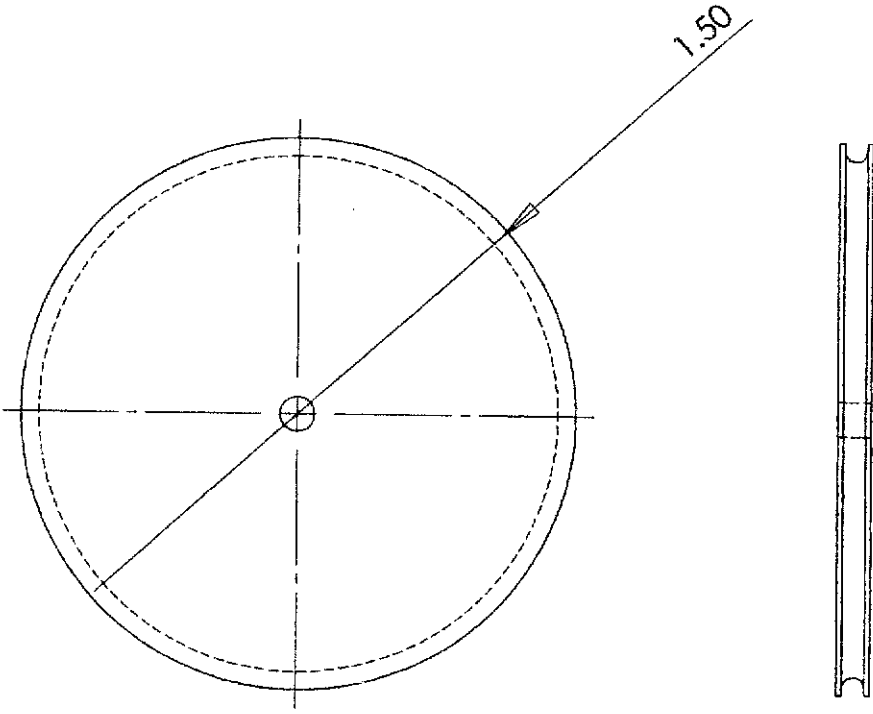
this unit will slide over torque tube and be moved for and aft to best align alerion control cables

Camel

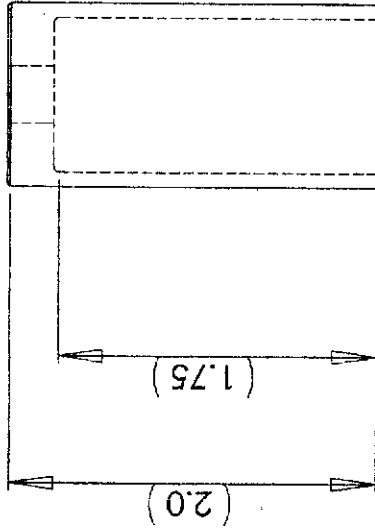
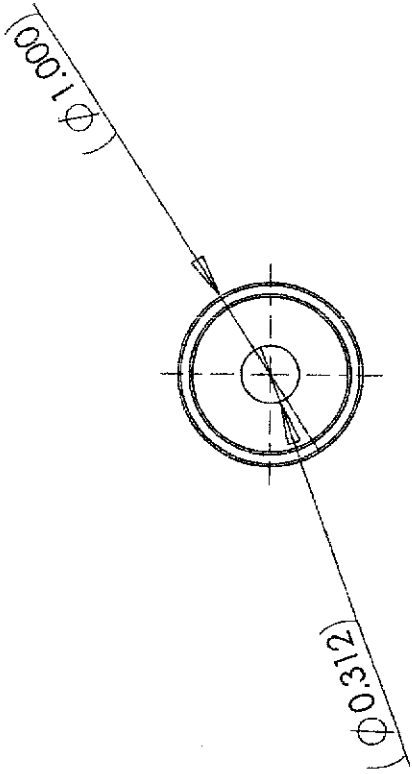
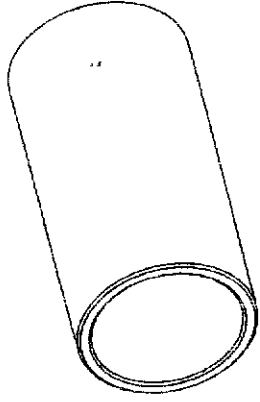
Elevator Control
pulley

2 Req

C6

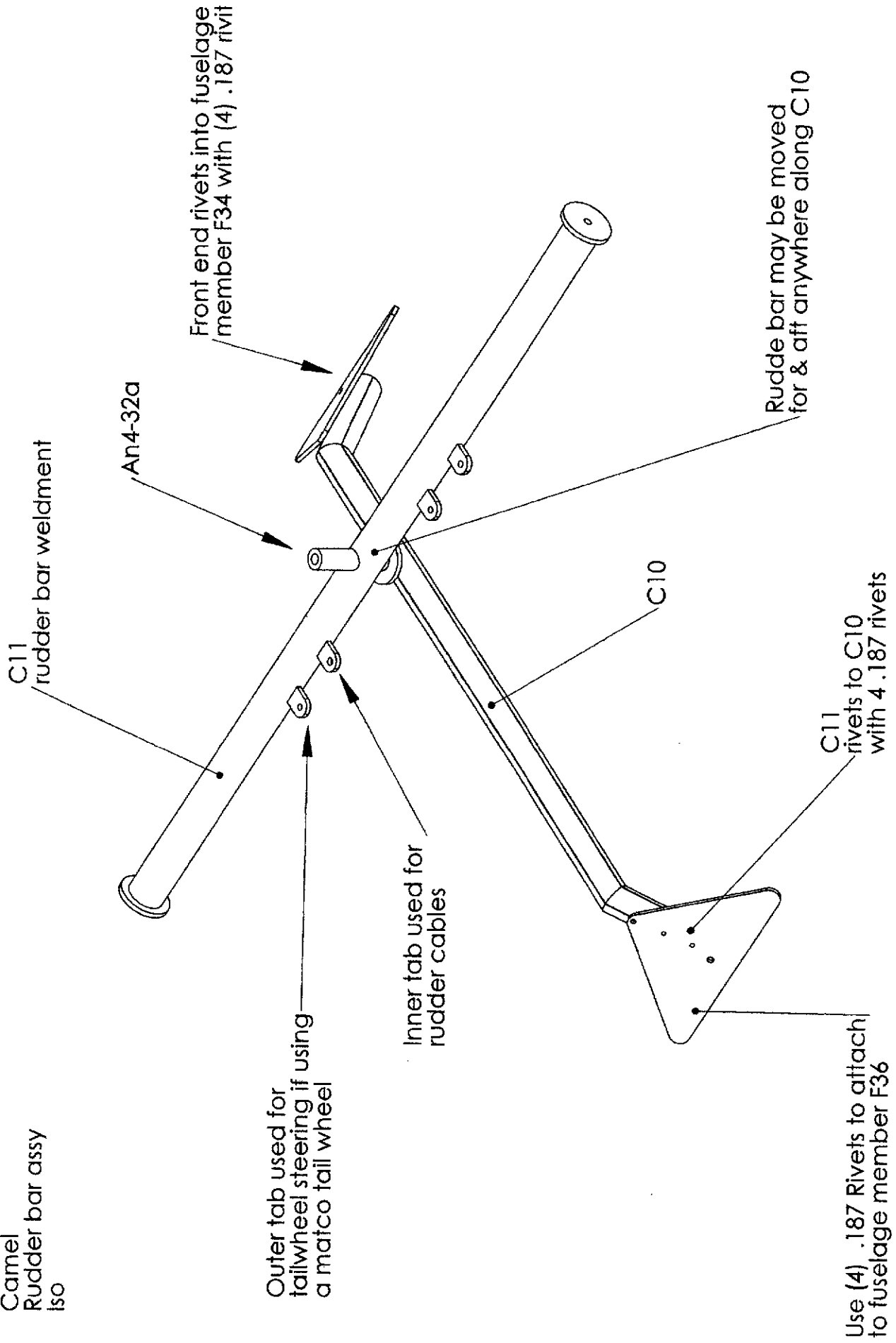


Camel



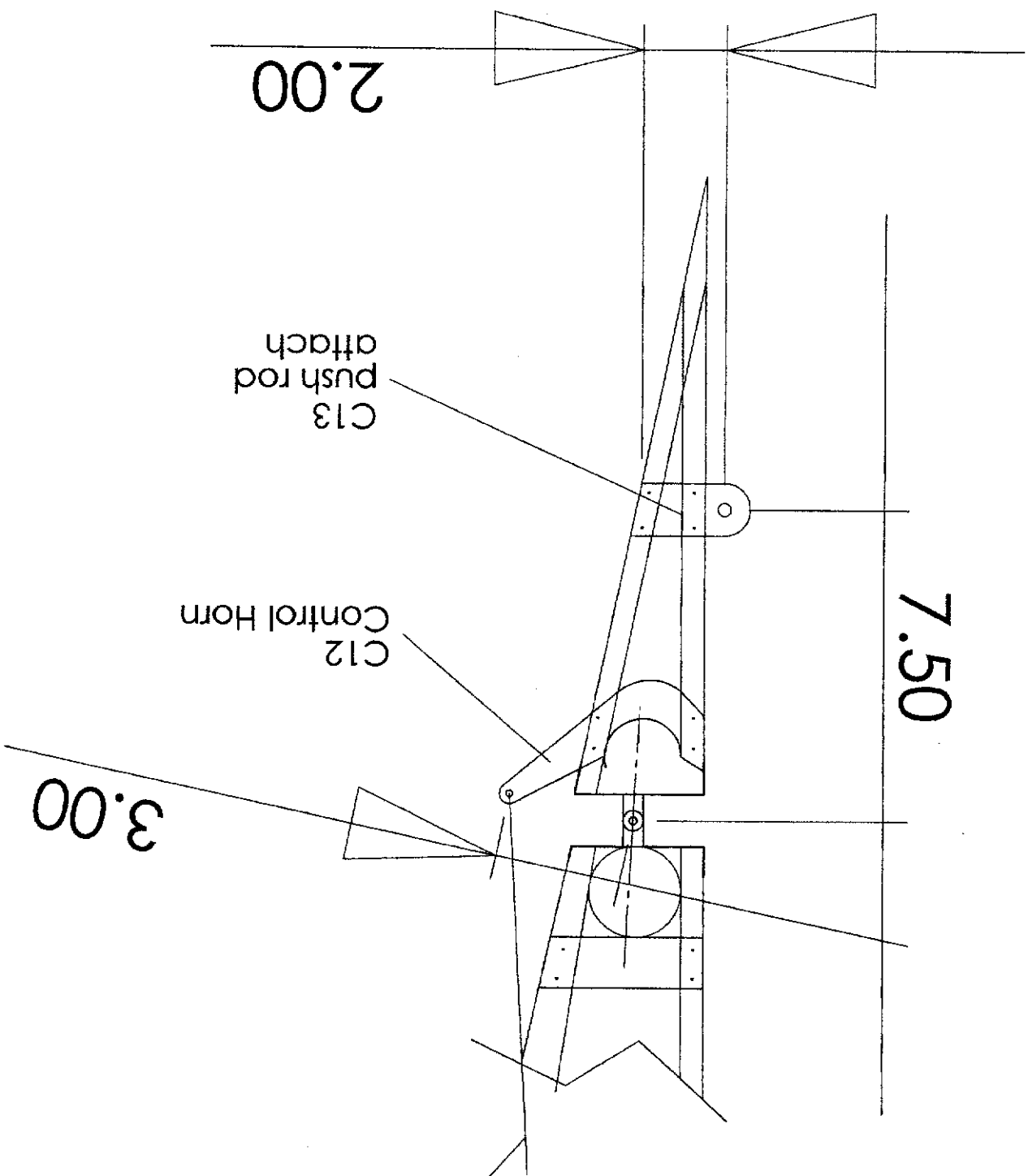
C7
2 req
slid into C1 tube then
rivet in place with (4)
.187 rivets

Camel
Rudder bar assy
iso



Top left wing
upper surface
shown

Cable routes forward
to pulley then direct
to right wing



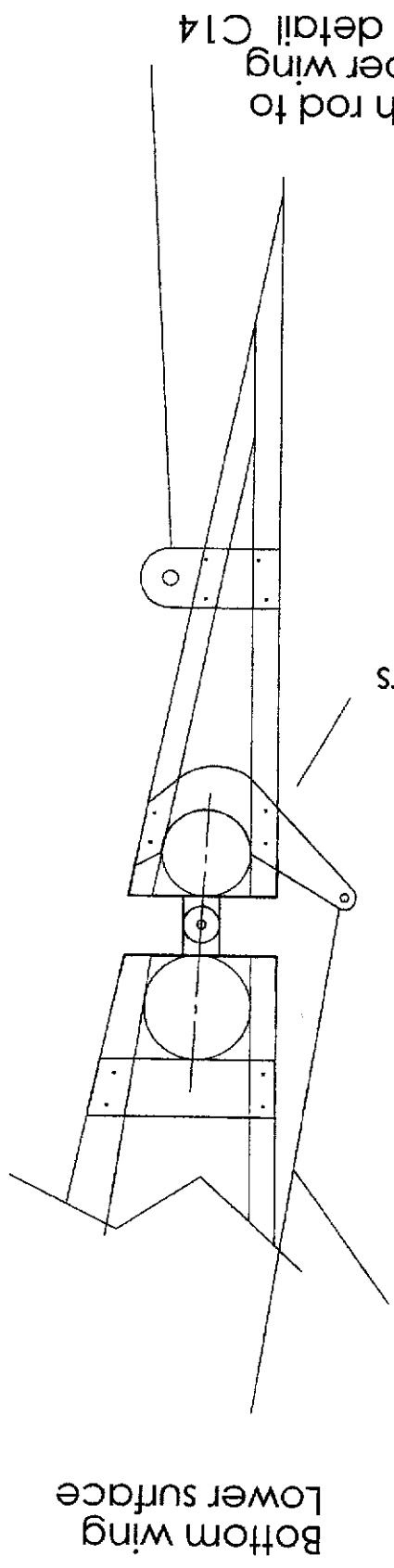
C13
push rod
attach

C12
Control Horn

3.00

2.00

7.50



Push rod to upper wing see detail C14

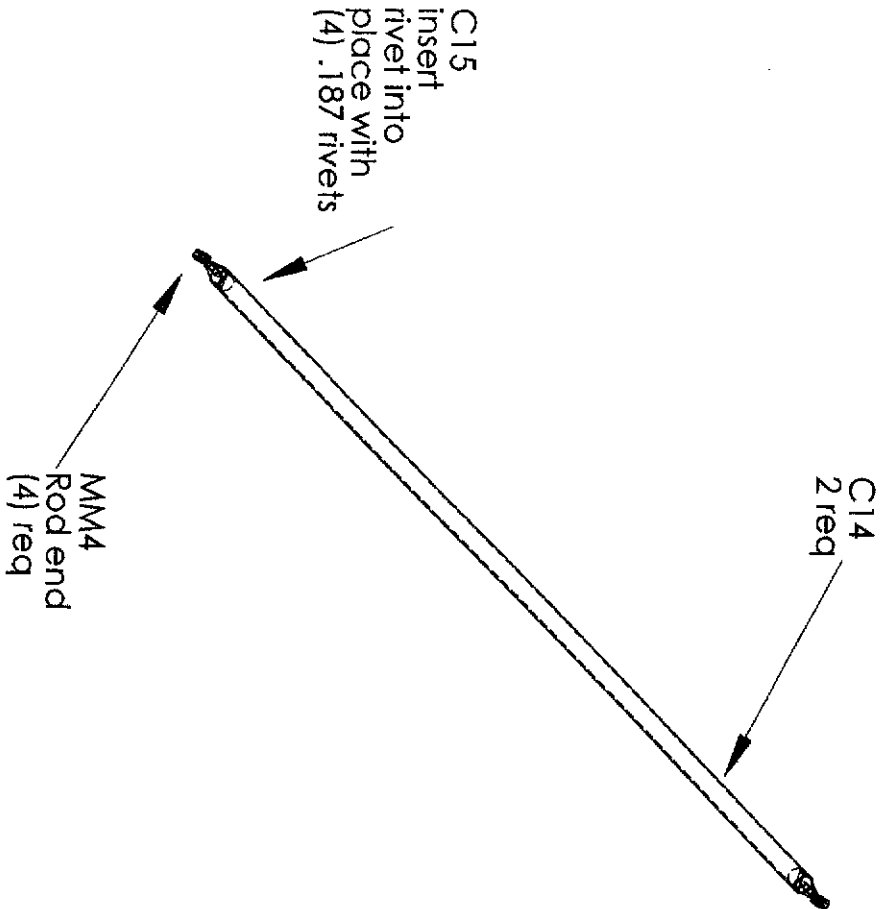
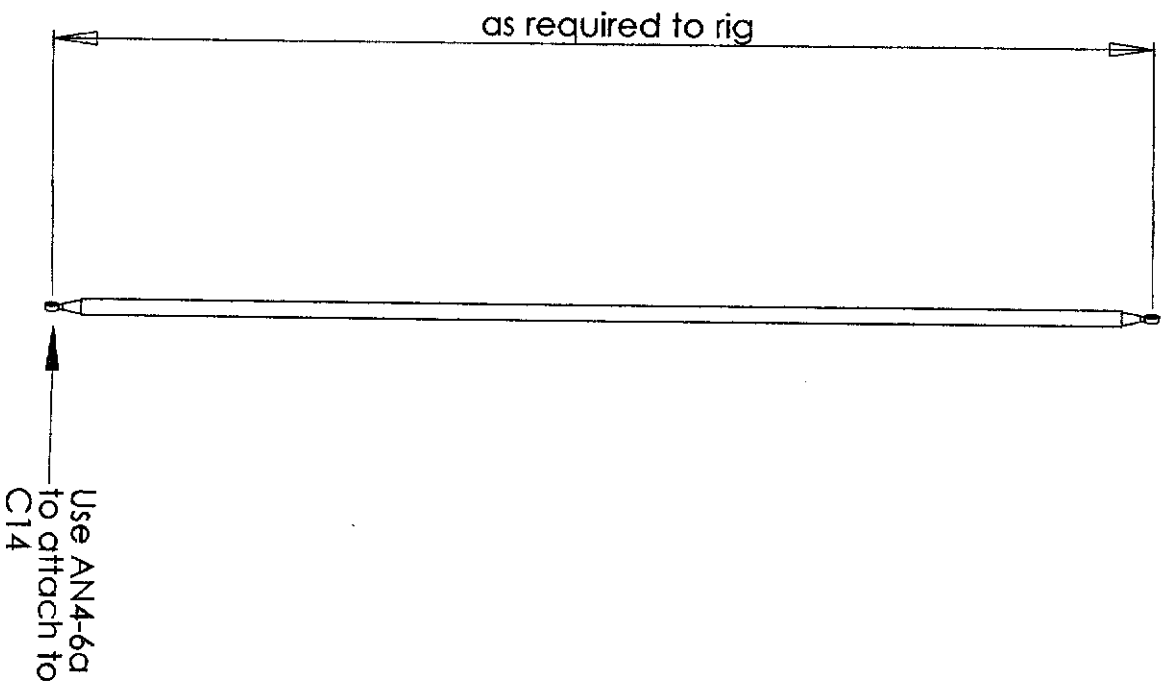
rivet in place with (4) .187 rivets

3/32" Cable routes forward to pulley then direct to control stick

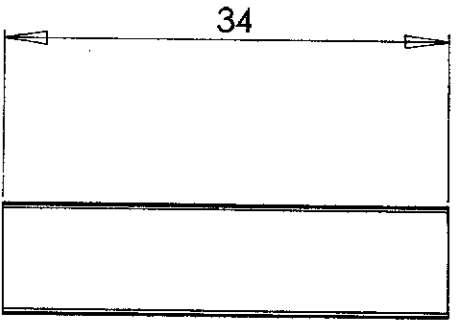
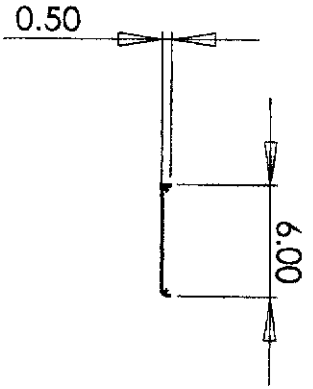
Bottom wing Lower surface

Camel

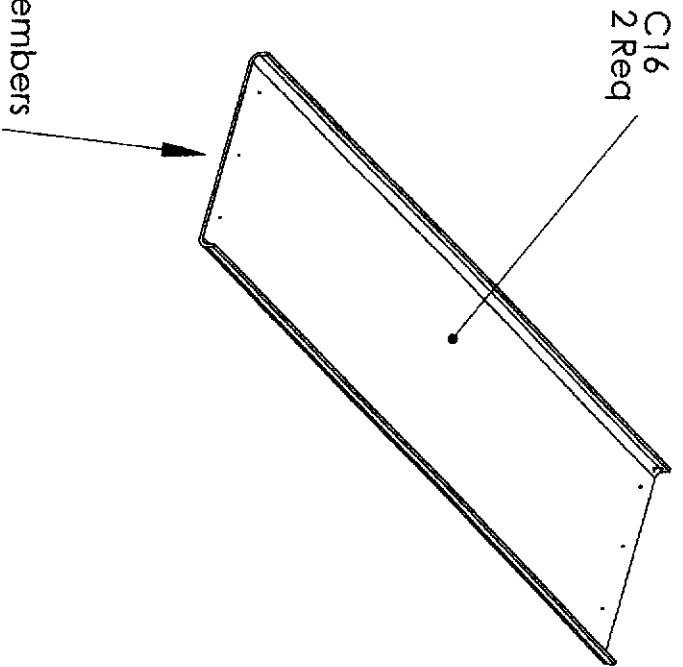
Alerion push pull
rod



Camel
Floor Boards



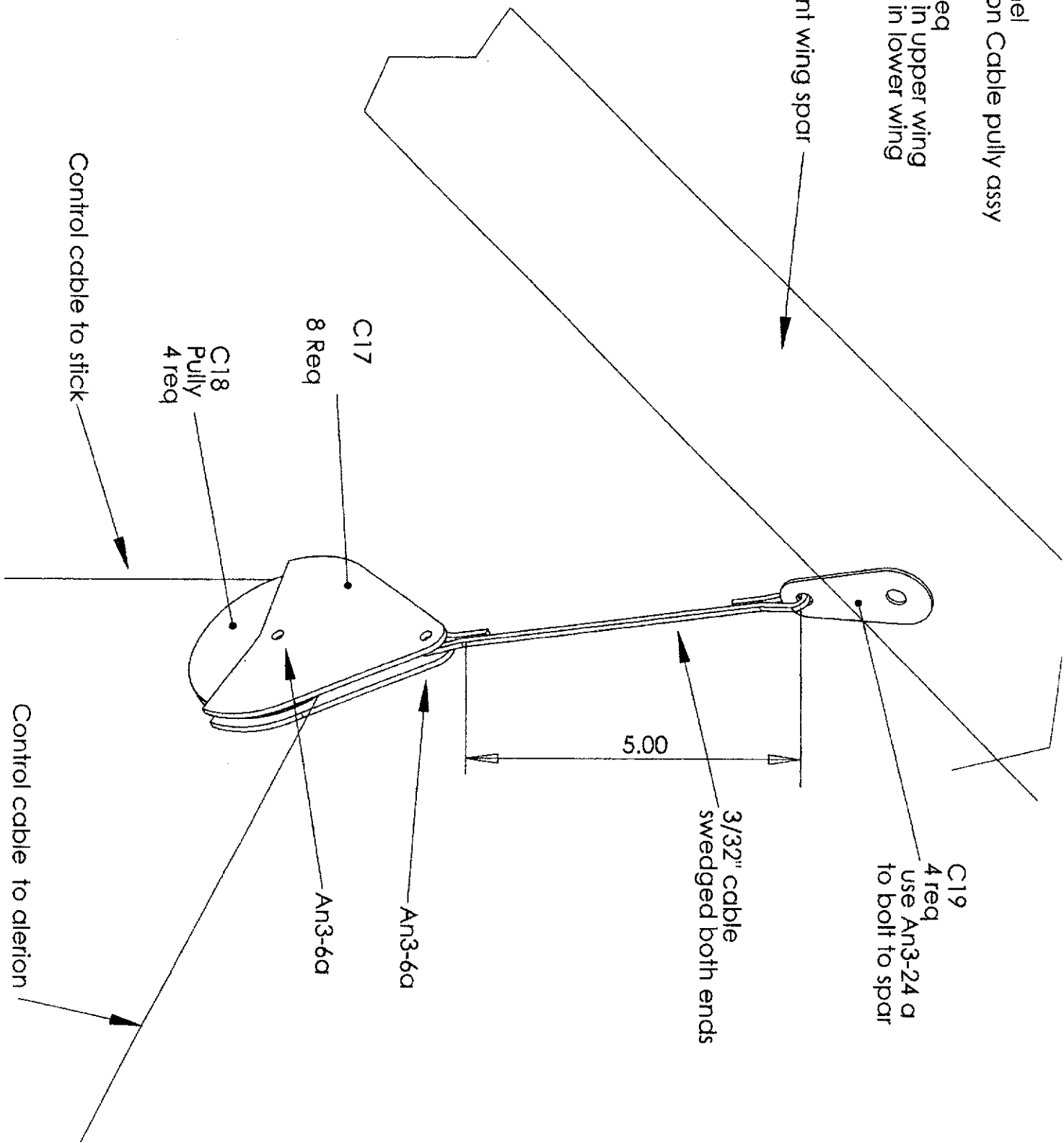
Rivets to fuselage cross members
with (8) .187 rivets



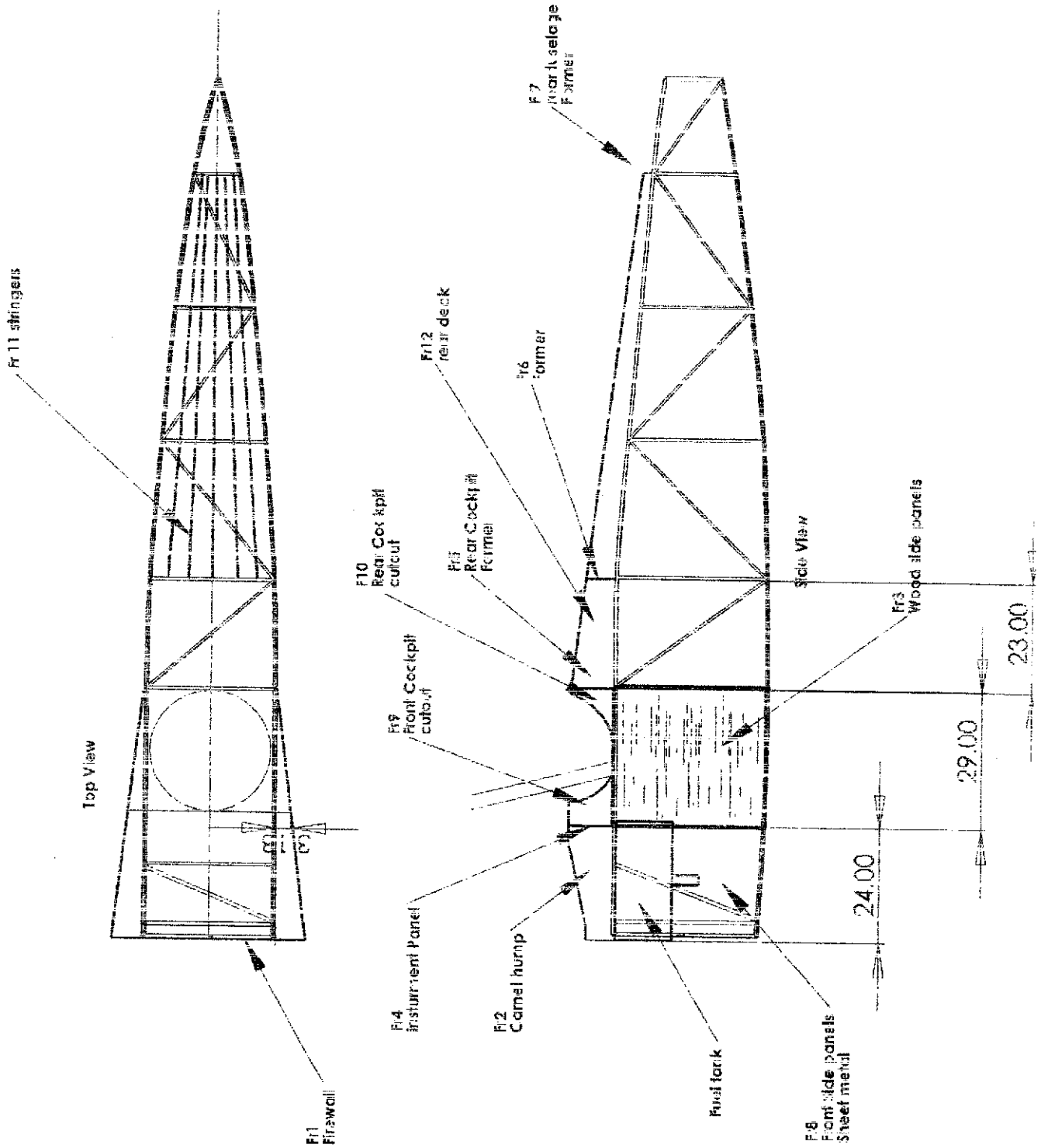
Camel
Alerion Cable pully assy

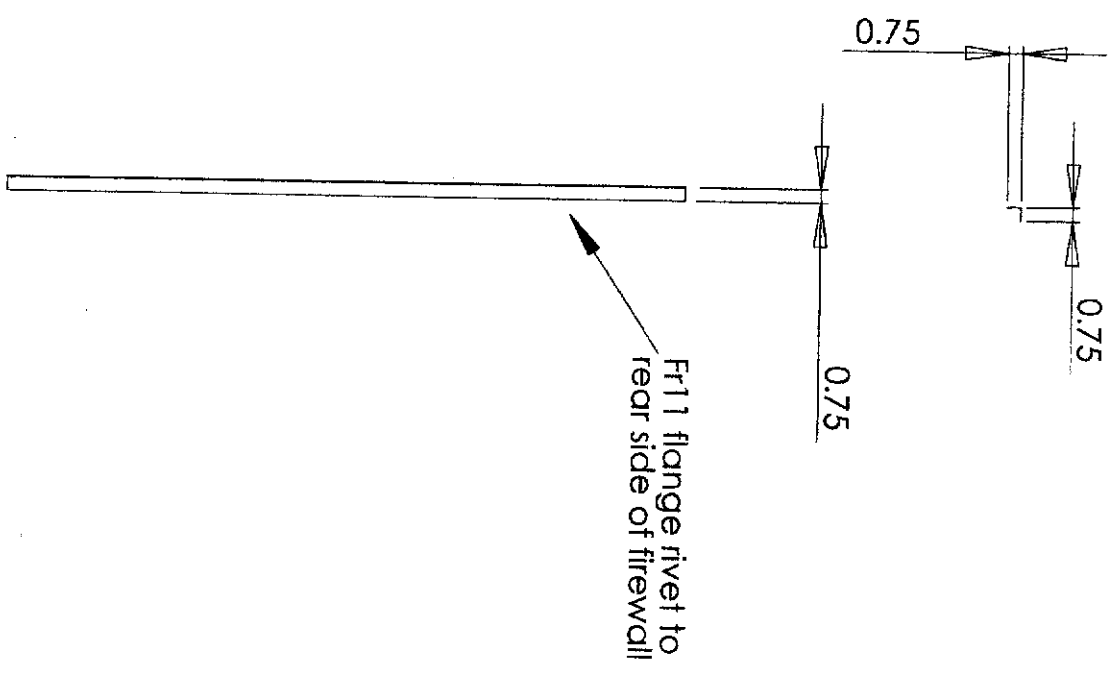
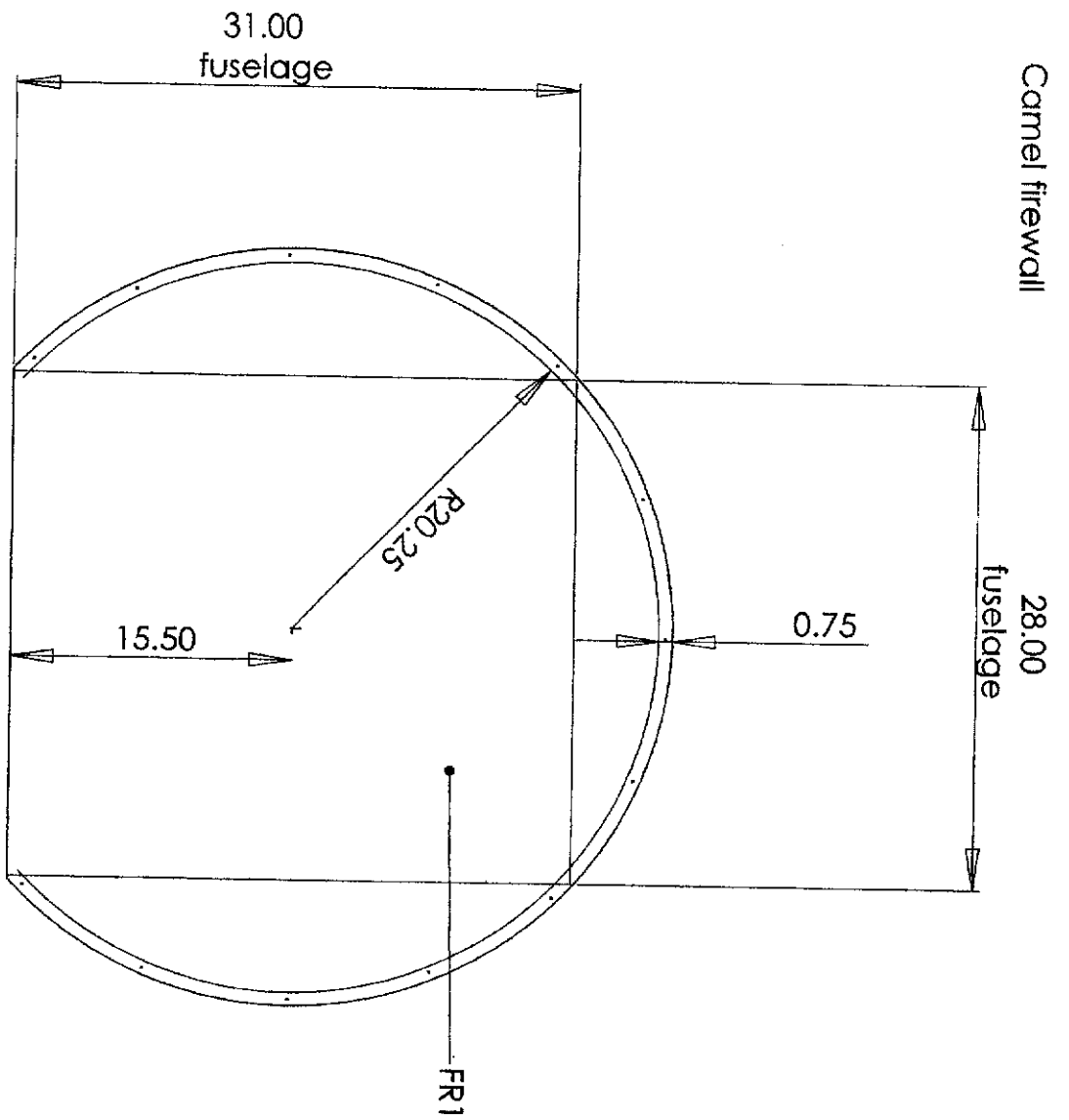
(4) Req
two in upper wing
two in lower wing

Front wing spar



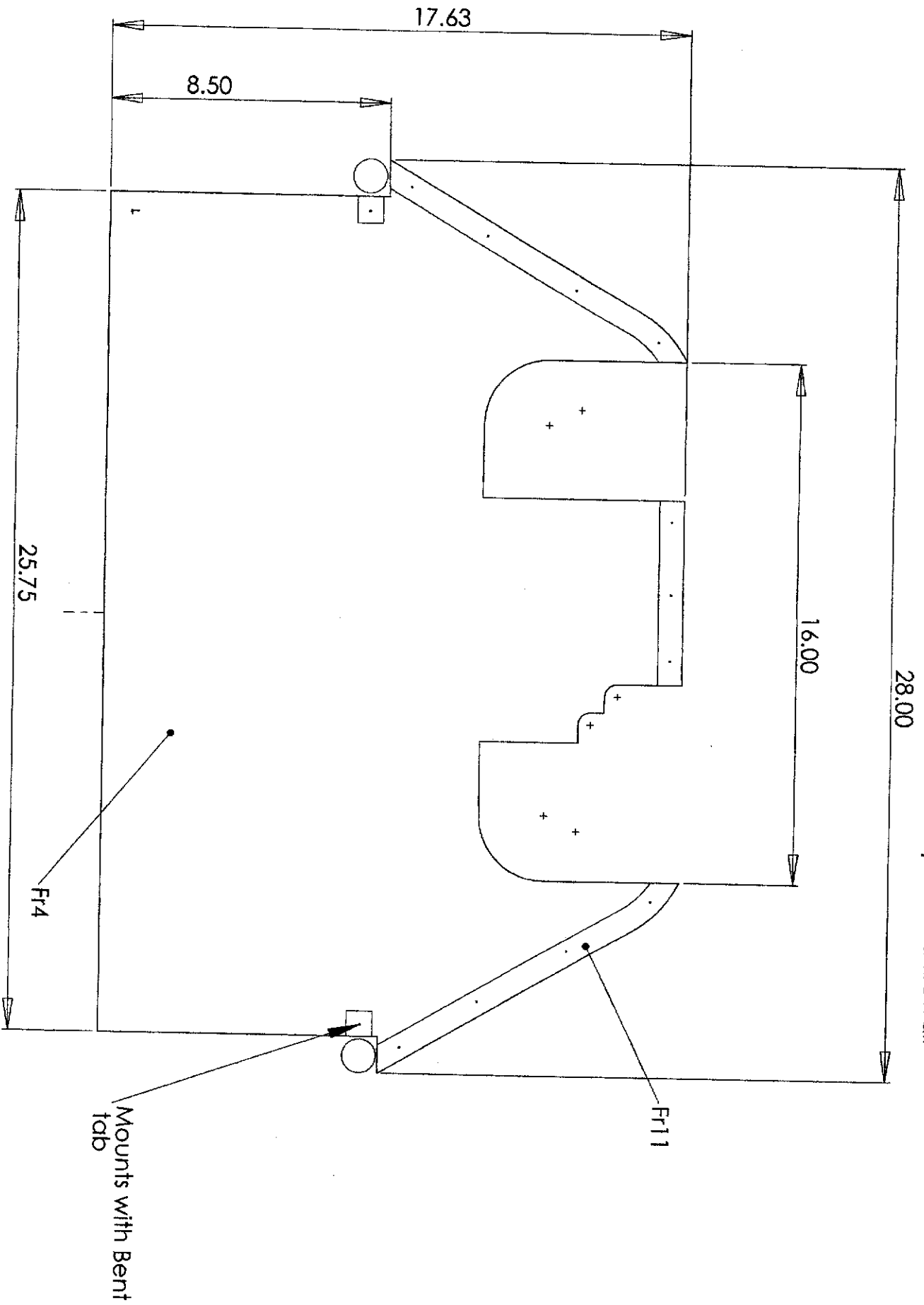
Camel Firewall & Formers





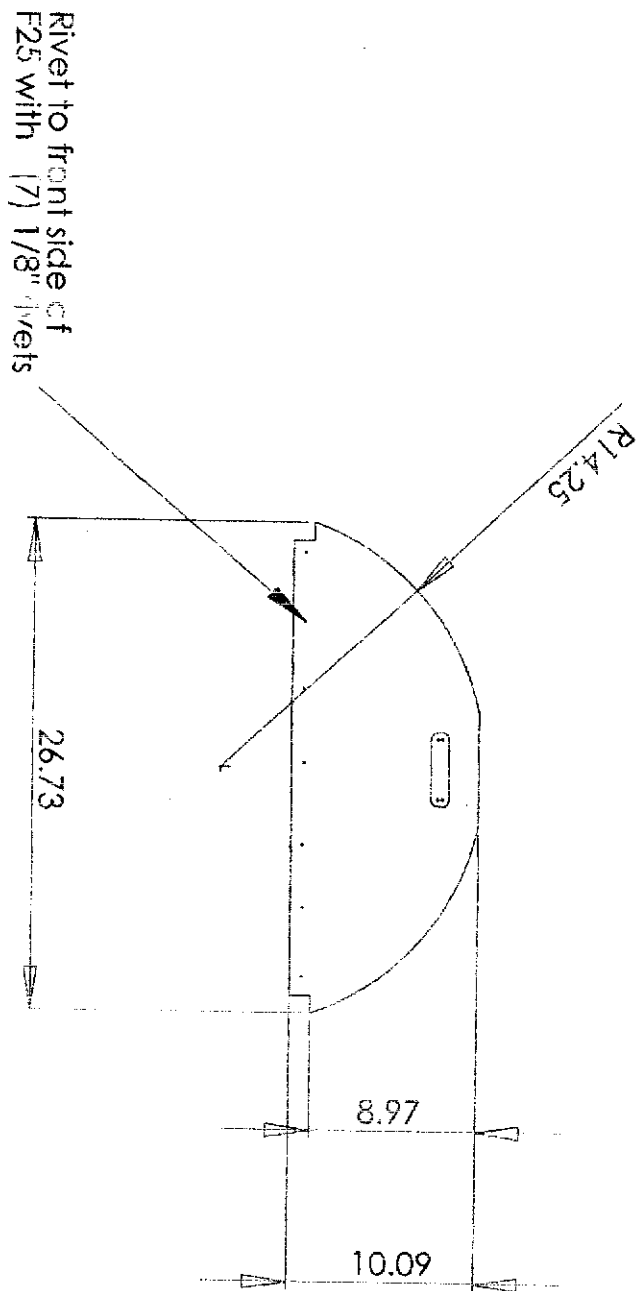
Camel instrument Panel

This panel locates
24" behind firewall



Carnel

FR5



Former behind cockpit

Steps for installing firewall and formers on Camel

This project is built in place the objective is to have nice visual lines the actual dimensions will have little to no effect on the flying quality of the aircraft this portion of the project should take around 32 hours to complete

First Install Firewall with two top edges tangent to longeron

This will allow firewall to extend 4.75" above top of fuselage

Second install Instrument panel 24" behind firewall this will set 9.125" above the fuselage

Third Install Fr5 Rear Cockpit former on F25 fuselage member

Fourth Install Fr6 former on F27 fuselage member

Fifth install Fr7 former 1/2" in front of horizontal stabilizer

Sixth install Fr1 stringers in between Fr6 an Fr7 formers be inserting a dowel rod inside the tubing then install a wood screw thru the former from the outside evenly space these strings on each end. Stringers will lie on top of Fr6 for support

Seventh Install Fr3 Wood Side formers The top, bottom & rear edge will fit flat on the fuselage the front will be pushed out by 3" allow top edge to run up above the longeron by 1"

Eighth install Fr8 front side panels also allow top edge to run up above the longeron by 1"

Ninth install Fr12 cover the rear stringers and rivet in place

Tenth install Fr10 rear cockpit cutout rivet this on top of Fr12 and attach to side panels with small wood screws along the bottom edge The front edge of this part will end at the cabine strut.

Eleventh install Fr9 Front cockpit cutout rivet front edge to flange installed on instrument panel & lower edge to wood side panel

The final step is to make a 3D cardboard pattern of the camel hump then cut it so that it will lay flat use this flat pattern to make the final part. When this part is complete it will attach at the firewall then cap the instrument panel and lap over the side panels.